

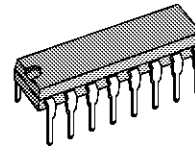
**STEPPER MOTOR DRIVER**

- HALF-STEP AND FULL-STEP MODE
- BIPOlar DRIVE OF STEPPER MOTOR FOR MAXIMUM MOTOR PERFORMANCE
- BUILT-IN PROTECTION DIODES
- WIDE RANGE OF CURRENT CONTROL 5 TO 1000 mA
- WIDE VOLTAGE RANGE 10 TO 45 V
- DESIGNED FOR UNSTABILIZED MOTOR SUPPLY VOLTAGE
- CURRENT LEVELS CAN BE SELECTED IN STEPS OR VARIED CONTINUOUSLY

**DESCRIPTION**

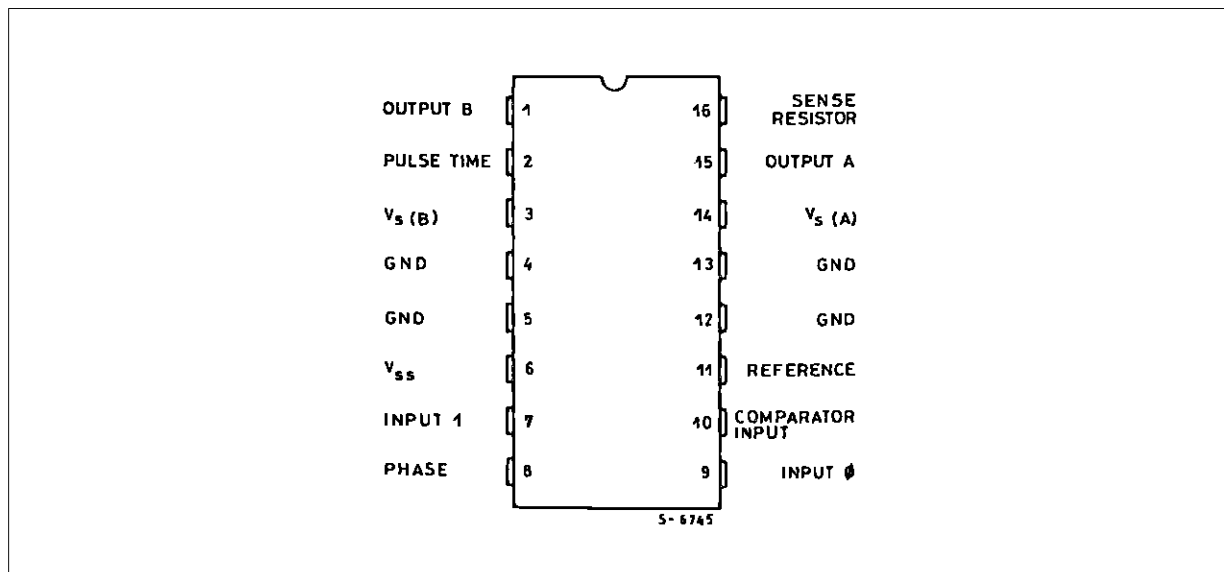
The TEA3717 is a bipolar monolithic integrated circuit intended to control and drive the current in one winding of a bipolar stepper motor. The circuit consists of an LS-TTL compatible logic input, a current sensor, a monostable and an output stage with built-in protection diodes. Two TEA3717 and a few external components form a complete control and drive unit for LS-TTL or microprocessor-controlled stepper motor systems.

**POWERDIP 12 + 2 + 2**

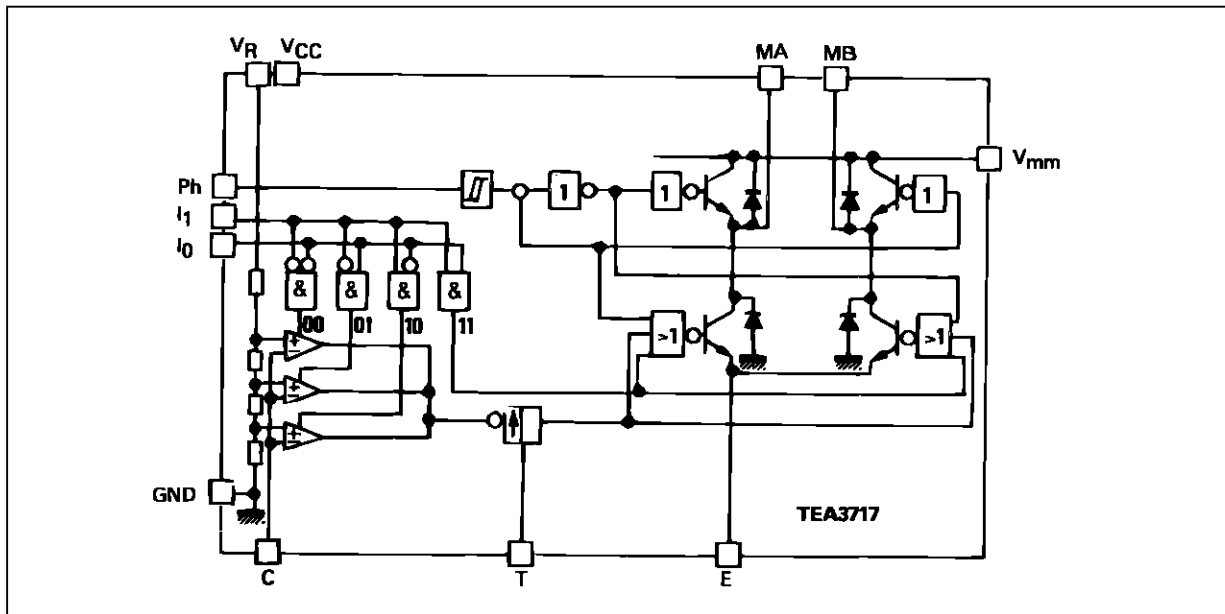


**ORDER CODE : TEA3717DP**

**PIN CONNECTION (top view)**



**SCHEMATIC DIAGRAM**



**ABSOLUTE MAXIMUM RATINGS**

| Symbol                        | Parameter   | Value                        | Unit        |
|-------------------------------|---|------------------------------|-------------|
| $V_{mm}$                      | Power Supply Voltage (pins 14, 3)                                 | 45                           | V           |
| $V_{CC}$                      | Logic Supply Voltage (pin 6)                                      | 7                            | V           |
| $V_{in}$<br>$V_{in}$<br>$V_V$ | Input Voltage<br>Logic Inputs<br>Analog Inputs<br>Reference Input | - 0.5 to 6<br>$V_{CC}$<br>15 | V           |
| $I_{in}$<br>$I_{in}$          | Input Current<br>Logic Inputs<br>Analog Inputs                    | - 10<br>- 10                 | mA          |
| $I_O$                         | Output Current  | $\pm 1$                      | A           |
| $T_j$                         | Junction Temperature  | + 150                        | $^{\circ}C$ |
| $T_{stg}$                     | Storage Temperature Range   | - 55 to + 150                | $^{\circ}C$ |
| $T_{oper}$                    | Operating Ambient Temperature Range                               | 0 to + 70                    | $^{\circ}C$ |

**THERMAL DATA**

| Symbol        | Parameter                                   | Value | Unit          |
|---------------|---|-------|---------------|
| $R_{th(j-c)}$ | Maximum Junction-pins Thermal Resistance    | 11    | $^{\circ}C/W$ |
| $R_{th(j-a)}$ | Maximum Junction-ambient Thermal Resistance | 45*   | $^{\circ}C/W$ |

\* Soldered on a 35 mm thick 20 cm<sup>3</sup> PC board copper area

**RECOMMENDED OPERATING CONDITIONS**

| Symbol    | Parameter               | Min.  | Typ. | Max. | Unit        |
|-----------|-------------------------|-------|------|------|-------------|
| $V_{CC}$  | Supply Voltage          | 4.75  | 5    | 5.25 | V           |
| $V_{mm}$  | Supply Voltage          | 10    | -    | 40   | V           |
| $I_o$     | Output Current          | 0.020 | -    | 0.8  | A           |
| $T_{amb}$ | Ambient Temperature     | 0     | -    | 70   | $^{\circ}C$ |
| $t_r$     | Rise Time, Logic Inputs | -     | -    | 2    | $\mu s$     |
| $t_f$     | Fall Time, Logic Inputs | -     | -    | 2    | $\mu s$     |

**ELECTRICAL CHARACTERISTICS**

$V_{CC} = 5V, \pm 5\%$ ,  $V_{mm} = + 10V$  to  $+ 40V$ ,  $T_{amb} = 0^{\circ}C$  to  $+ 70^{\circ}C$  (unless otherwise specified)

| Symbol                           | Parameter   | Min.             | Typ.             | Max.             | Unit    |
|----------------------------------|---|------------------|------------------|------------------|---------|
| $I_{CC}$                         | Supply Current  | –                | –                | 25               | mA      |
| $V_{IH}$                         | High Level Input Voltage - Logic Inputs   | 2.0              | –                | –                | V       |
| $V_{IL}$                         | Low Level Input Voltage - Logic Inputs  | –                | –                | 0.8              | V       |
| $I_{IH}$                         | High Level Input Current - Logic Input ( $V_I = + 2.4V$ )   | –                | –                | 20               | $\mu A$ |
| $I_{IL}$                         | Low Level Input Current - Logic Inputs ( $V_I = + 0.4V$ )   | – 0.4            | –                | –                | mA      |
| $V_{CH}$<br>$V_{CM}$<br>$V_{CL}$ | Comparator Threshold Voltage ( $V_R = + 5.0V$ ),<br>$I_o = 0, I_1 = 0$<br>$I_o = 1, I_1 = 0$<br>$I_o = 0, I_1 = 1$              | 390<br>230<br>65 | 420<br>250<br>80 | 440<br>270<br>90 | mV      |
| $I_{CO}$                         | Comparator Input Current  | – 20             | –                | 20               | $\mu A$ |
| $I_{off}$                        | Output Leakage Current ( $I_o = 1, I_1 = 1$ )<br>$T_{amb} = + 25^{\circ}C$<br>$T_{amb} = + 70^{\circ}C, V_S = 40V, V_{SS} = 5V$ | –<br>–           | –<br>100         | 100<br>200       | $\mu A$ |
| $V_{sat}$                        | Total Saturation Voltage Drop ( $I_o = 500mA$ )   | –                | –                | 4.0              | V       |
| $P_{tot}$                        | Total Power Dissipation<br>$I_o = 500mA, f_s = 30kHz$<br>$I_o = 800mA, f_s = 30kHz$   | –<br>–           | 1.8<br>3.7       | 2.3<br>–         | W       |
| $t_{off}$                        | Cut off Time (see figure 1 and 2, $V_{mm} = + 10V, t_{on} \geq 5\mu s$ )  | 25               | 30               | 35               | $\mu s$ |
| $t_d$                            | Turn off Delay (see figure 1 and 2, $T_{amb} = + 25^{\circ}C, dV/dt \geq 50mV/\mu s$ )  | –                | 1.6              | –                | $\mu s$ |

Figure 1 (see note)

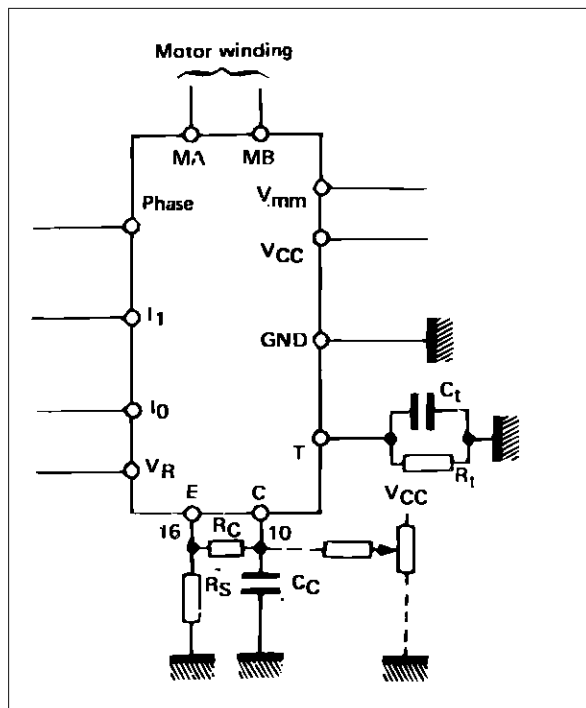
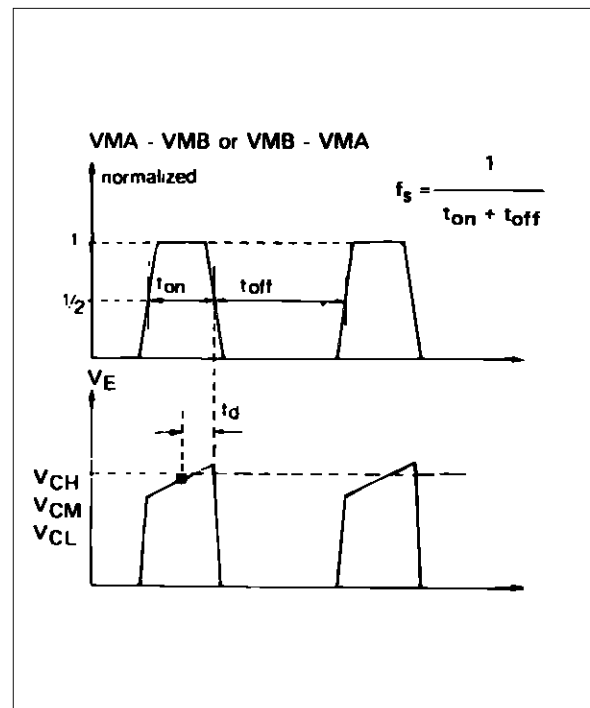


Figure 2.



## FUNCTIONAL DESCRIPTION

The circuit is intended to drive a bipolar constant current through one motor winding. The constant current is generated through switch mode regulation.

There is a choice of three different current levels with the two logic inputs  $I_0$  and  $I_1$ . The current can also be switched off completely.

## INPUT LOGIC

If any of the logic inputs is left open, the circuit will treat it as a high level input.

| $I_0$ | $I_1$ | Current Level   |
|-------|-------|-----------------|
| H     | H     | No Current      |
| L     | H     | Low Current     |
| H     | L     | Medium Current  |
| L     | L     | Maximum Current |

**PHASE** – This input determines the direction of current flow in the winding, depending on the motor connections. The signal is fed through a Schmidt-trigger for noise immunity, and through a time delay in order to guarantee that no short-circuit occurs in the output stage during phase-shift. High level on the PHASE-input causes the motor current flow from  $M_A$  through the winding to  $M_B$ .

$I_0$  and  $I_1$  – The current level in the motor winding is selected with these inputs. The values of the different current levels are determined by the reference voltage  $V_R$  together with the value of the sensing resistor  $R_S$ .

## CURRENT SENSOR

This part contains a current sensing resistor ( $R_S$ ), a low pass filter ( $R_C$ ,  $C_C$ ) and three comparators. Only one comparator is active at a time. It is activated by the input logic according to the current level chosen with signals  $I_0$  and  $I_1$ . The motor current flows through the sensing resistor  $R_S$ . When the current has increased so that the voltage across  $R_S$  becomes higher than the reference voltage on the

other comparator input, the comparator output goes high, which triggers the pulse generator and its output goes high during a fixed pulse time ( $t_{off}$ ), thus switching off the power feed to the motor winding, and causing the motor current to decrease during  $t_{off}$ .

## SINGLE-PULSE GENERATOR

The pulse generator is a monostable triggered on the positive going edge of the comparator output. The monostable output is high during the pulse time,  $t_{off}$ , which is determined by the timing components  $R_t$  and  $C_t$ .

$$t_{off} = 0.69 \cdot R_t \cdot C_t$$

The single pulse switches off the power feed to the motor winding, causing the winding current to decrease during  $t_{off}$ .

If a new trigger signal should occur during  $t_{off}$ , it is ignored.

## OUTPUT STAGE

The output stage contains four Darlington transistors and four diodes, connected in an H-bridge. The two sinking transistors are used to switch the power supplied to the motor winding, thus driving a constant current through the winding.

It should be noted however, that it is not permitted to short circuit the outputs.

$V_{CC}$ ,  $V_{mm}$ ,  $V_R$

The circuit will stand any order of turn-on or turn-off of the supply voltages  $V_{SS}$  and  $V_S$ . Normal  $dV/dt$  values are then assumed.

Preferably,  $V_R$  should be tracking  $V_{CC}$  during power-on and power-off.

## ANALOG CONTROL

The current levels can be varied continuously either if  $V_R$  is varied or with a circuit varying the voltage fed into the comparator terminal (see fig. 1).

**Note :**  $R_S = 1 \Omega$ , inductance free  
 $R_C = 1 \text{ k}\Omega$   
 $C_C = 820 \text{ pF}$ , ceramic  
 $R_t = 56 \text{ k}\Omega$   
 $C_t = 820 \text{ pF}$ , ceramic

Figure 3

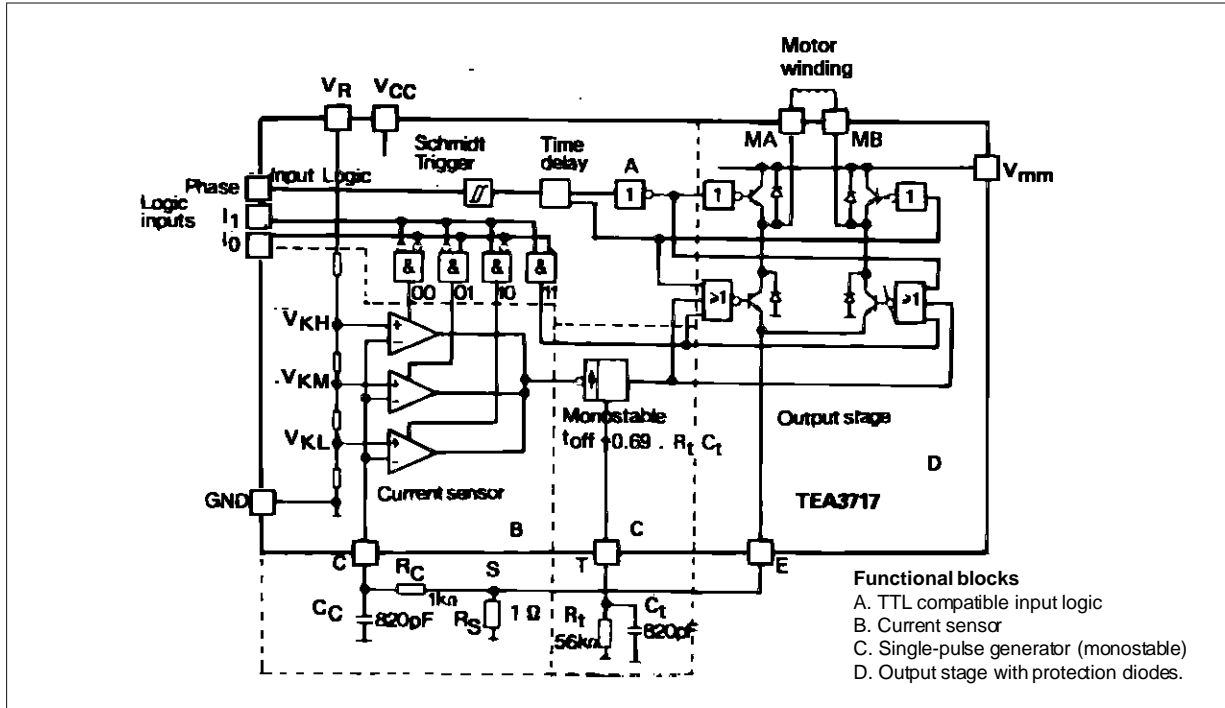


Figure 4 : Typical Sink Saturation Voltage versus Output Current

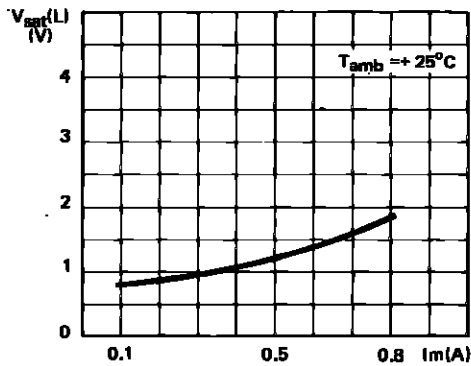


Figure 5 : Typical Source Saturation Voltage versus Output Current

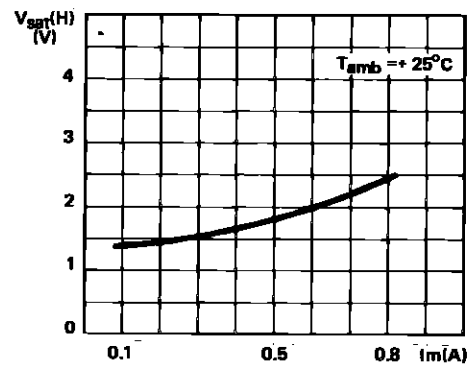
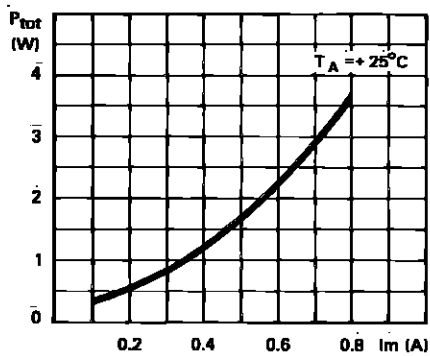


Figure 6 : Typical Power Losses versus Output Current



TYPICAL APPLICATION

Figure 7 : Serial Printer Carriage Drive.

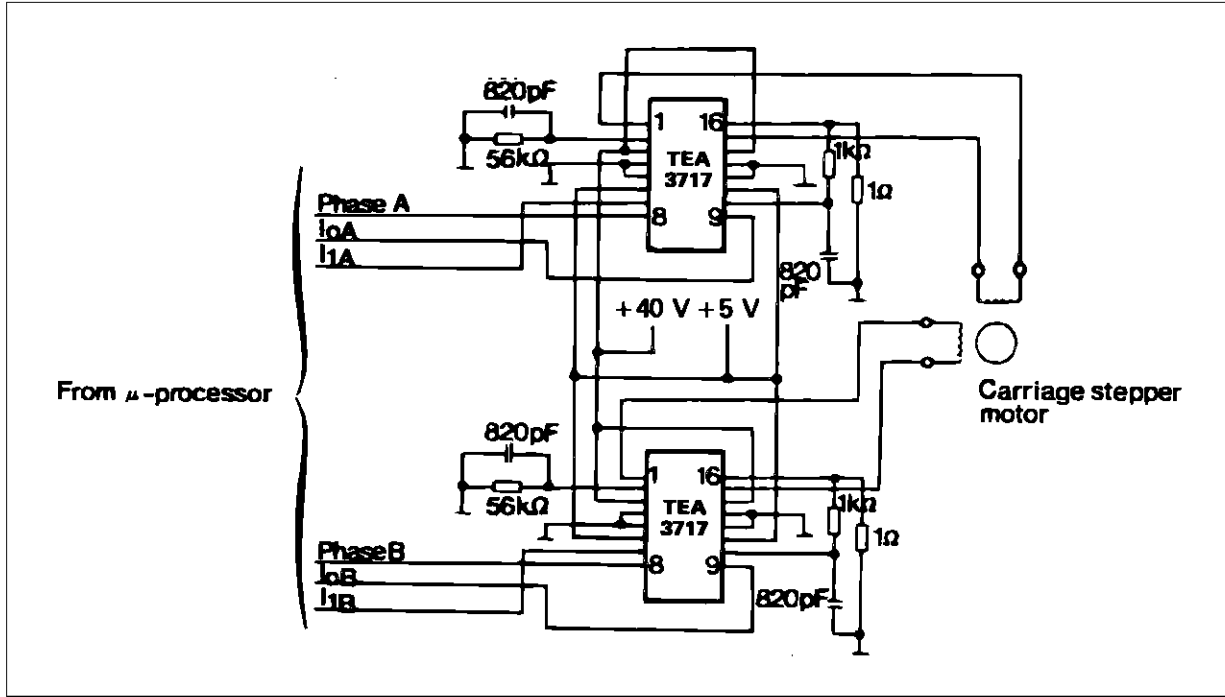
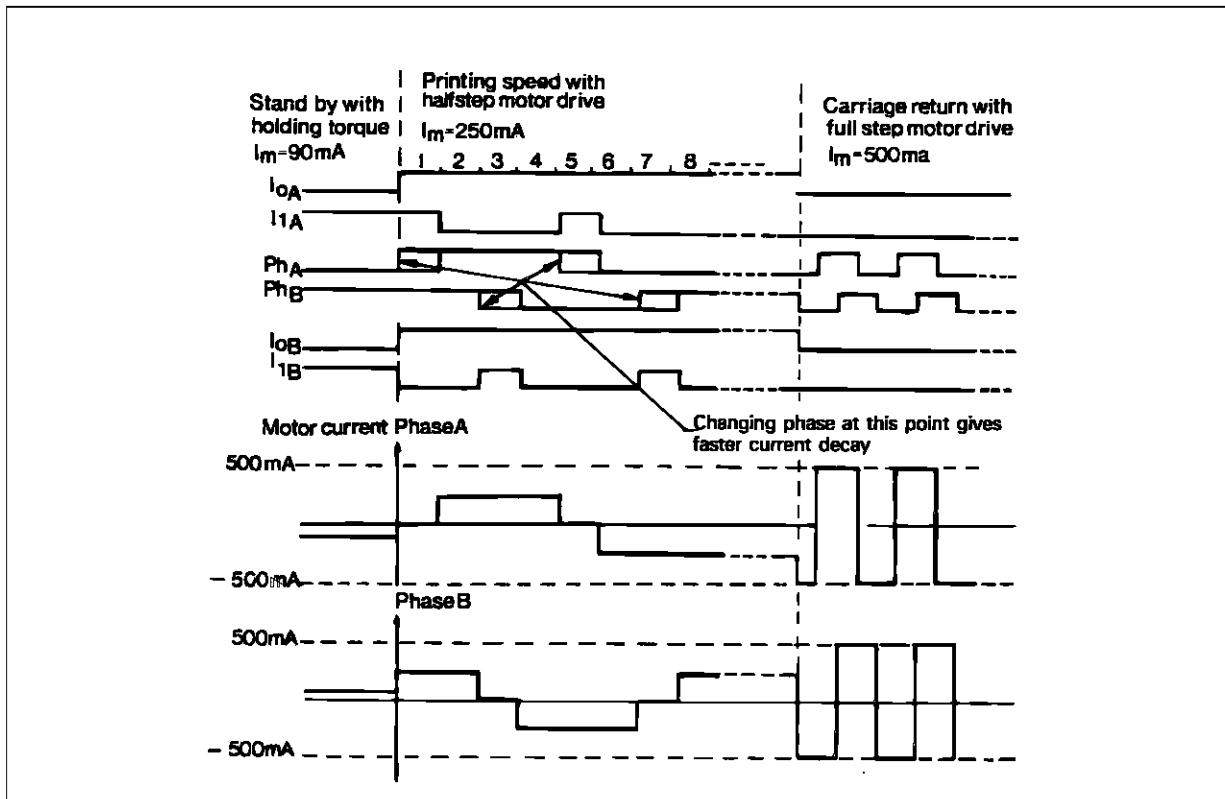
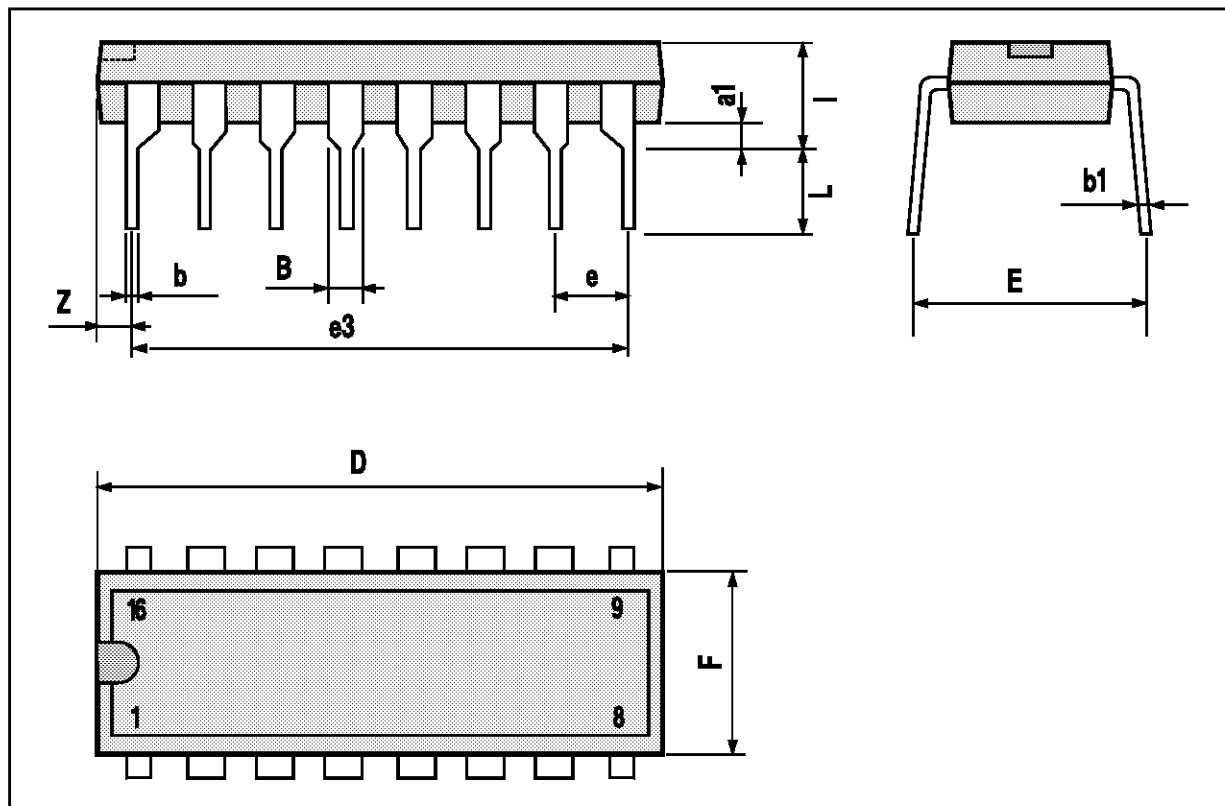


Figure 8 : Principal Operating Sequence.



## POWERDIP 16 PACKAGE MECHANICAL DATA

| DIM. | mm   |       |      | inch  |       |       |
|------|------|-------|------|-------|-------|-------|
|      | MIN. | TYP.  | MAX. | MIN.  | TYP.  | MAX.  |
| a1   | 0.51 |       |      | 0.020 |       |       |
| B    | 0.85 |       | 1.40 | 0.033 |       | 0.055 |
| b    |      | 0.50  |      |       | 0.020 |       |
| b1   | 0.38 |       | 0.50 | 0.015 |       | 0.020 |
| D    |      |       | 20.0 |       |       | 0.787 |
| E    |      | 8.80  |      |       | 0.346 |       |
| e    |      | 2.54  |      |       | 0.100 |       |
| e3   |      | 17.78 |      |       | 0.700 |       |
| F    |      |       | 7.10 |       |       | 0.280 |
| I    |      |       | 5.10 |       |       | 0.201 |
| L    |      | 3.30  |      |       | 0.130 |       |
| Z    |      |       | 1.27 |       |       | 0.050 |



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