# TACT Switch™ 6.2 × 6.3mm (Surface Mount Type)

**SKHU** Series



**Detector** 

Push

Slide

**Rotary** 

**Encoders** 

**Power** 

Dual-in-line

Package Type TACT Switch™ Custom-**Products** 

**Sharp** Feeling

Feeling Snap-in Type

Surface **Mount Type** Radial Type

### A wide variety of products including dust-proof type.



### Product Line

#### **Vertical Type**

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Stem height	Minimum order unit (pcs.)	Drawing No.
SKHUAKE010	0.98N					300,000cycles		Green			
SKHUALE010	1.57N	Vertical	0.25	50mA 12V DC	10 <i>μ</i> A 1V DC	300,000cycles	$100$ m $\Omega$ max.	Black	2.5mm	3,000	1
SKHUAME010	2.55N					100,000cycles		Red			

### With Ground Terminal Type

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Stem height	Minimum order unit (pcs.)	Drawing No.
SKHUPKE010	0.98N					300,000cycles		Green			
SKHUPLE010	1.57N	Vertical	0.25	50mA 12V DC	10 <i>μ</i> A 1V DC	300,000cycles	$100$ m $\Omega$ max.	Black	2.5mm	3,000	2
SKHUPME010	2.55N					100,000cycles		Red			

### **Dust-proof Type**

Product No	Operating force	Operating direction	Travel (mm)			Operating life (5mA 5V DC)			Stem height	Minimum order unit (pcs.)	Drawing No.
SKHUBHE01	1.57N	Vertical	0.25	50mA 12V DC	10 <i>μ</i> A 1V DC	50,000cycles	$100 m\Omega$ max.	Brown	3.1mm	3,000	3

### **Dust-proof and with Ground Terminal Type**

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Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)		Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Stem height	Minimum order unit (pcs.)	Drawing No.
SKHUQHE010	1.57N	Vertical	0.25	50mA	10 <i>μ</i> Α	50.000cvcles	100m Ω	Brown	3.1mm	3,000	1
SKHUQGE010	2.55N	Vertical	0.23	12V DC	1V DC	30,00000,0103	max.	Red	3.111111	3,000	-

### Packing Specifications

Taping	Unit:mm
Reel size	
ø380	13.5

Numbe	er of package	Tape	Export package	
1 reel	1 case /Japan	1 case /export packing	width (mm)	measurements (mm)
3,000	30,000	30,000	12	401×401×214

### Notes

- 1. Please place purchase orders per minimum order unit N (integer).
- 2. For  $\phi$  330mm diameter reel requirements, please contact us.



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Sharp Feeling Soft Feeling

Snap-in Type Surface Mount Type Radial Type

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■ **Dimensions** Unit:mm

PC board land dimensions Style (Viewed from switch mounting face) **Photo** Vertical type 1 With ground terminal type Ground terminal land 2 **Dust-proof type** 3 **Dust-proof and with** ground terminal type 4



Circuit Diagram

Vertical type	With ground terminal type
①	①

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Sharp Feeling

Feeling
Snap-in
Type
Surface
Mount Type
Radial
Type

### **List of Varieties**

### Sharp Feeling Type

	Series		SKHU	SKSC	SKRE	SKRT	SKRV	SKRH	SKQU	SKRG	SKQK	SKQN	SKRC		
	Photo		C		*		9			K.		9	Nº		
	Туре			Surface mount Radial											
	Features		Dust-proof type is available	Low-prome monzontal		4–direct	4–direction switch+push switch		Round terminal type	_	Round terminal Horizontal type	Water– proof			
Operating direction	Vert	tical	•		_		•	•	•	•	•	_	•		
ating	Horiz	ontal	_	•	•	•						•			
		W	6.2	3.5	3.9	4.5	6.45	7.35		,,,,		7.3	,0		
	nsions m)	D	6.3		3.55		6.4	7.5	□10	φ6.2	□6.6	6.85	<i>φ</i> 9		
		Н	2.5	1.25	1.5	3.3	4	5	7.1	4.3	5	7.1	13		
foi	Operation force coverage		1	<b>‡</b>	<b>‡</b>	•	See the relevant pages for respective product descriptions		1	<b>‡</b>	<b>‡</b>	<b>‡</b>			
Tra	vel (mn	n)	0.25	0.2			See the relevant pages for respective product descriptions			0.25					
Grou	ınd tern	ninal			_	•						-			
	peratin nperatu			−20°C to +70°C SKRV/QK											
101	range		-30°C to +85°C												
	motive	use	0	o — — — — — — — — — — — — — — — — — — —											
Elect	Insula resist						100M	Ω min. 10	0V DC						
Insulation resistance   100MΩ min. 100V DC															
Du	Vibra	ation		10	to 55 to in tl	10Hz/min he 3 direc	., the amp	olitude is Y and Z f	1.5mm fo or 2hours	r all the fr respectiv	equencie vely	es,			
Lifetime Shall be in accordance with the individual specification.															
Envi	Co	old					-30	±2℃ for	96h						
Environmental performance	Dry	heat					80:	±2℃ for 9	96h						
ental nce	Damp	heat				(	60±2℃,9	0 to 95%F	RH for 96l	1					

W: Width. The total dimension excluding terminal portion.

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D : Depth. The total dimension excluding terminal portion.

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 $\ensuremath{\mathsf{H}}$  : Height. The minimum dimension if there is difference in product variety.

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TACT Switch™ Soldering Conditions
 TACT Switch™ Cautions
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### **Notes**

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1. The automotive operating temperature range to be individually discussed upon request.

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2. ○marks in "Available for automotive use" indicate that some of the series products can work at the operating temperature range from -40°C to +85°C, ●marks in "Available for automotive use" indicate that all of the series products can work at the operating temperature range from -40°C to +85°C.

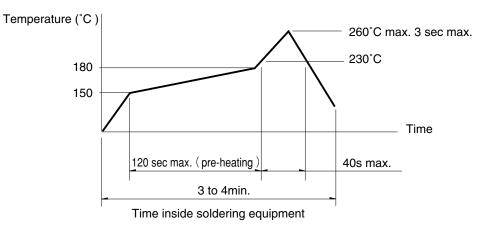
### **Soldering Conditions**

### Condition for Reflow

#### Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to  $0.2\phi$  CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.

3. Temperature profile



Notes

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

## Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

■ Manual Soldering (Except SKRT Series)

Items	Condition					
Soldering temperature	350°Cmax.					
<b>Duration of soldering</b>	3s max.					
Capacity of soldering iron	60W max.					

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### **Notes**

- Consult with us for availability of TACT Switch<sup>™</sup> washing.
- 2. Prevent flux penetration from the top side of the TACT Switch  $^{\text{TM}}$ .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)