

Data Sheet July 2004 FN3658.7

80V/2.5A Peak, High Frequency Full Bridge FET Driver

The HIP4080A is a high frequency, medium voltage Full Bridge N-Channel FET driver IC, available in 20 lead plastic SOIC and DIP packages. The HIP4080A includes an input comparator, used to facilitate the "hysteresis" and PWM modes of operation. Its HEN (high enable) lead can force current to freewheel in the bottom two external power MOSFETs, maintaining the upper power MOSFETs off. Since it can switch at frequencies up to 1MHz, the HIP4080A is well suited for driving Voice Coil Motors, switching power amplifiers and power supplies.

HIP4080A can also drive medium voltage brush motors, and two HIP4080As can be used to drive high performance stepper motors, since the short minimum "on-time" can provide fine micro-stepping capability.

Short propagation delays of approximately 55ns maximize control loop crossover frequencies and dead-times which can be adjusted to near zero to minimize distortion, resulting in precise control of the driven load.

The similar HIP4081A IC allows independent control of all 4 FETs in a Full Bridge configuration.

The Application Note for the HIP4080A is AN9404.

Ordering Information

PART NUMBER	TEMPERATURE RANGE (°C)	PACKAGE	PKG. DWG.#
HIP4080AIPZ (Note 1)	-40 to +85	20 Ld PDIP (Pb-Free)	E20.3
HIP4080AIP	-40 to +85	20 Ld PDIP	E20.3
HIP4080AIB	-40 to +85	20 Ld SOIC	M20.3
HIP4080AIBZ (Note 1)	-40 to +85	20 Ld SOIC (Pb-Free)	M20.3

NOTES:

- Intersil Pb-Free products employ special Pb-free material sets; molding compounds/die attach materials and 100% matte tin plate termination finish, which is compatible with both SnPb and Pb-free soldering operations. Intersil Pb-Free products are MSL classified at Pb-free peak reflow temperatures that meet or exceed the Pb-free requirements of IPC/JEDEC J Std-020B.
- Add "T" suffix for Tape and Reel packing option. HIP4080AIP not available in Tape and Reel.

Features

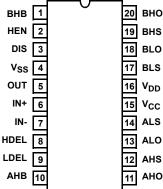
- Drives N-Channel FET Full Bridge Including High Side Chop Capability
- · Bootstrap Supply Max Voltage to 95VDC
- Drives 1000pF Load at 1MHz in Free Air at +50°C with Rise and Fall Times of Typically 10ns
- · User-Programmable Dead Time
- Charge-Pump and Bootstrap Maintain Upper Bias Supplies
- · DIS (Disable) Pin Pulls Gates Low
- Input Logic Thresholds Compatible with 5V to 15V Logic Levels
- Very Low Power Consumption
- · Undervoltage Protection
- · Pb-Free Available as an Option

Applications

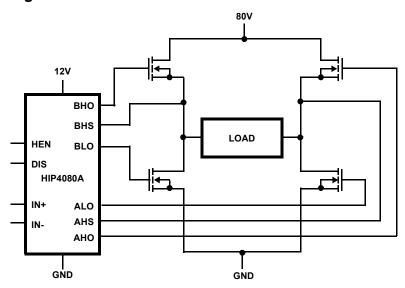
- · Medium/Large Voice Coil Motors
- · Full Bridge Power Supplies
- · Switching Power Amplifiers
- · High Performance Motor Controls
- · Noise Cancellation Systems
- · Battery Powered Vehicles
- · Peripherals
- U.P.S.

Pinout

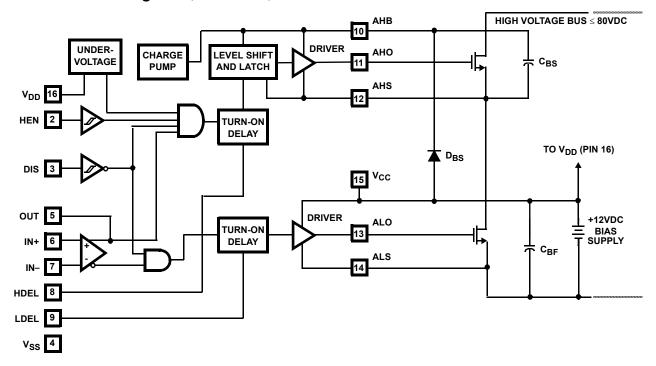
HIP4080A (PDIP, SOIC) TOP VIEW



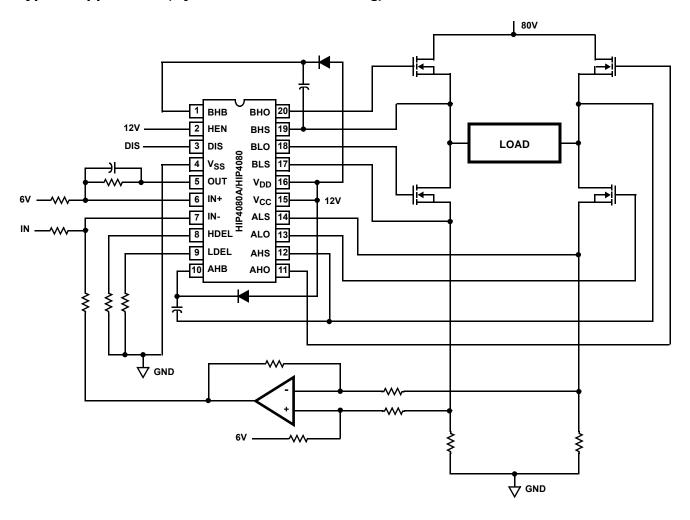
Application Block Diagram



Functional Block Diagram (1/2 HIP4080A)



Typical Application (Hysteresis Mode Switching)



Absolute Maximum Ratings

Supply Voltage, V _{DD} and V _{CC} 0.3V to 16V
Logic I/O Voltages0.3V to V _{DD} +0.3V
Voltage on AHS, BHS6.0V (Transient) to 80V (25°C to 125°C)
Voltage on AHS, BHS6.0V (Transient) to 70V (-55°C to 125°C)
Voltage on ALS, BLS2.0V (Transient) to +2.0V (Transient)
Voltage on AHB, BHB VAHS, BHS -0.3V to VAHS, BHS +VDD
Voltage on ALO, BLO
Voltage on AHO, BHO V _{AHS, BHS} -0.3V to V _{AHB, BHB} +0.3V
Input Current, HDEL and LDEL5mA to 0mA
Phase Slew Rate
All Voltages relative to V _{SS} , unless otherwise specified.

Thermal Information

Thermal Resistance (Typical, Note 3)	θ _{JA} (°C/W)
SOIC Package	85
PDIP Package	
Maximum Power Dissipation at +85°C	
SOIC Package	470mW
PDIP Package	530mW
Storage Temperature Range65°	°C to +150°C
Operating Max. Junction Temperature	+125°C
Lead Temperature (Soldering 10s)	+300°C
(For SOIC - Lead Tips Only)	

Operating Conditions

Supply Voltage, V _{DD} and V _{CC}	+9.5V to +15V
Voltage on ALS, BLS	1.0V to +1.0V
Voltage on AHB, BHB VAHS, BHS	-5V to V _{AHS, BHS} +15V
Input Current, HDEL and LDEL	
Operating Ambient Temperature Range	40°C to +85°C

CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.

NOTE:

3. θ_{JA} is measured with the component mounted on a low effective thermal conductivity test board in free air. See Tech Brief TB379 for details.

Electrical Specifications $V_{DD} = V_{CC} = V_{AHB} = V_{BHB} = 12V$, $V_{SS} = V_{ALS} = V_{BLS} = V_{AHS} = 0V$, $V_{BHS} = 0V$, $V_{BHS} = 100$, and $V_{AHS} = 100$, $V_$

			т	J = +25°	°C	•	- 40°C 125°C		
PARAMETERS	SYMBOL	TEST CONDITIONS	MIN TYP MA		MAX	MIN MAX		UNITS	
SUPPLY CURRENTS AND CHARGE F	PUMPS								
V _{DD} Quiescent Current	I _{DD}	IN- = 2.5V, Other Inputs = 0V	8	11	14	7	14	mA	
V _{DD} Operating Current	I _{DDO}	Outputs switching f = 500kHz, No Load	9	12	15	8	15	mA	
V _{CC} Quiescent Current	Icc	IN- = 2.5V, Other Inputs = 0V, I _{ALO} = I _{BLO} = 0	-	25	80	-	100	μА	
V _{CC} Operating Current	Icco	f = 500kHz, No Load	1	1.25	2.0	0.8	3	mA	
AHB, BHB Quiescent Current - Qpump Output Current	I _{AHB} , I _{BHB}	IN- = 2.5V, Other Inputs = 0V, $I_{AHO} = I_{BHO} = 0$, $V_{DD} = V_{CC} = V_{AHB} = V_{BHB} = 10V$	-50	-25	-11	-60	-10	μА	
AHB, BHB Operating Current	I _{AHBO} , I _{BHBO}	f = 500kHz, No Load	0.62	1.2	1.5	0.5	1.9	mA	
AHS, BHS, AHB, BHB Leakage Current	I _{HLK}	V _{BHS} = V _{AHS} = 80V, V _{AHB} = V _{BHB} = 93V	-	0.02	1.0	-	10	μА	
AHB-AHS, BHB-BHS Qpump Output Voltage	V _{AHB} - V _{AHS} V _{BHB} - V _{BHS}	I _{AHB} = I _{AHB} = 0, No Load	11.5	12.6	14.0	10.5	14.5	V	
INPUT COMPARATOR PINS: IN+, IN-,	OUT	,							
Offset Voltage	Vos	Over Common Mode Voltage Range	-10	0	+10	-15	+15	mV	
Input Bias Current	I _{IB}		0	0.5	2	0	4	μΑ	
Input Offset Current	Ios		-1	0	+1	-2	+2	μА	
Input Common Mode Voltage Range	CMVR		1	-	V _{DD} -1.5	1	V _{DD} -1.5	V	

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			$T_J = +25^{\circ}C$ $T_J = -40^{\circ}C$ $T_J = -40^{\circ}C$					
PARAMETERS	SYMBOL	TEST CONDITIONS	MIN	TYP	MAX	MIN	MAX	UNITS
Voltage Gain	AVOL		10	25	-	10	-	V/mV
OUT High Level Output Voltage	V _{OH}	IN+ > IN-, I _{OH} = -250μA	V _{DD} -0.4	-	-	V _{DD} - 0.5	-	V
OUT Low Level Output Voltage	V _{OL}	IN+ < IN-, I _{OL} = +250μA	-	-	0.4	-	0.5	V
Low Level Output Current	I _{OL}	V _{OUT} = 6V	14	19	6	20	mA	
High Level Output Current	I _{OH}	V _{OUT} = 6V	-17	-10	-3	-20	-2.5	mA
INPUT PINS: DIS	<u>'</u>			'			'	
Low Level Input Voltage	V _{IL}	Full Operating Conditions	-	-	1.0	-	8.0	V
High Level Input Voltage	V _{IH}	Full Operating Conditions	Full Operating Conditions 2.5 -		-	2.7	-	V
Input Voltage Hysteresis			- 35 -		-	-	-	mV
Low Level Input Current	I _{IL}	V _{IN} = 0V, Full Operating Conditions -		-100	-75	-135	-65	μА
High Level Input Current	th Level Input Current I_{IH} V_{IN} = 5V, Full Ope		-1	-	+1	-10	+10	μА
INPUT PINS: HEN	<u> </u>		*					*
Low Level Input Voltage	V_{IL}	Full Operating Conditions	-	-	1.0	-	8.0	V
High Level Input Voltage	V _{IH}	Full Operating Conditions	2.5	-	-	2.7	-	V
Input Voltage Hysteresis			-	35	-	-	-	mV
Low Level Input Current	I _{IL}	V _{IN} = 0V, Full Operating Conditions	-260	-200	-150	-270	-130	μА
High Level Input Current	l _{IH}	V _{IN} = 5V, Full Operating Conditions	-1	-	+1	-10	+10	μА
TURN-ON DELAY PINS: LDEL AND	HDEL		*	•			•	
LDEL, HDEL Voltage	V _{HDEL,} V	I _{HDEL} = I _{LDEL} = -100μA	4.9	5.1	5.3	4.8	5.4	V
GATE DRIVER OUTPUT PINS: ALO	, BLO, AHO, AN	ID BHO						
Low Level Output Voltage	V _{OL}	I _{OUT} = 100mA	0.7	0.85	1.0	0.5	1.1	V
High Level Output Voltage	V _{CC} - V _{OH}	I _{OUT} = -100mA	0.8	0.95	1.1	0.5	1.2	V
Peak Pullup Current	I _O +	V _{OUT} = 0V		2.6	3.8	1.4	4.1	Α
Peak Pulldown Current	I _O -	V _{OUT} = 12V 1.7 2.4		3.3	1.3	3.6	Α	
Under Voltage, Rising Threshold	UV+	8.1 8.8		8.8	9.4	8.0	9.5	V
Under Voltage, Falling Threshold	UV-		7.6	8.3	8.9	7.5	9.0	V
Under Voltage, Hysteresis	HYS		0.25	0.4	0.65	0.2	0.7	V

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Switching Specifications $V_{DD} = V_{CC} = V_{AHB} = V_{BHB} = 12V$, $V_{SS} = V_{ALS} = V_{BLS} = V_{AHS} = 0V$, $V_{BHS} = 0V$, $V_{BHS} = 10V$, $V_{BHS} =$

			T _J = +25°C		T _J = - 40°C TO +125°C			
PARAMETERS	SYMBOL	TEST CONDITIONS	MIN	TYP	MAX	MIN	MAX	UNITS
Lower Turn-off Propagation Delay (IN+/IN- to ALO/BLO)	T _{LPHL}		-	40	70	-	90	ns
Upper Turn-off Propagation Delay (IN+/IN- to AHO/BHO)	T _{HPHL}		-	50	80	-	110	ns
Lower Turn-on Propagation Delay (IN+/IN- to ALO/BLO)	T _{LPLH}		-	40	70	-	90	ns
Upper Turn-on Propagation Delay (IN+/IN- to AHO/BHO)	T _{HPLH}		-	70	110	-	140	ns
Rise Time	T _R		-	10	25	-	35	ns
Fall Time	T _F		-	10	25	-	35	ns
Turn-on Input Pulse Width	T _{PWIN-ON}		50	-	-	50	-	ns
Turn-off Input Pulse Width	T _{PWIN-OFF}		40	-	-	40	-	ns
Disable Turn-off Propagation Delay (DIS - Lower Outputs)	T _{DISLOW}		-	45	75	-	95	ns
Disable Turn-off Propagation Delay (DIS - Upper Outputs)	T _{DISHIGH}		-	55	85	-	105	ns
Disable to Lower Turn-on Propagation Delay (DIS - ALO and BLO)	T _{DLPLH}		-	45	70	-	90	ns
Refresh Pulse Width (ALO and BLO)	T _{REF-PW}		240	380	500	200	600	ns
Disable to Upper Enable (DIS - AHO and BHO)	T _{UEN}		-	480	630	-	750	ns
HEN-AHO, BHO Turn-off, Propagation Delay	T _{HEN-PHL}	R _{HDEL} = R _{LDEL} = 10K	-	40	70	-	90	ns
HEN-AHO, BHO Turn-on, Propagation Delay	T _{HEN-PLH}	R _{HDEL} = R _{LDEL} = 10K	-	60	90	-	110	ns

TRUTH TABLE

	INPUT				OUT	PUT		
IN+ > IN-	HEN	U/V	DIS	ALO AHO BLO				
Х	Х	Х	1	0	0	0	0	
0	0	0	0	1	0	0	0	
1	1	0	0	0	1	1	0	
0	1	0	0	1	0	0	1	
1	0	0	0	0	0	1	0	
Х	Х	1	Х	0	0	0	0	

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Pin Descriptions

PIN NUMBER	SYMBOL	DESCRIPTION
1	ВНВ	B High-side Bootstrap supply. External bootstrap diode and capacitor are required. Connect cathode of bootstrap diode and positive side of bootstrap capacitor to this pin. Internal charge pump supplies 30 µA out of this pin to maintain bootstrap supply. Internal circuitry clamps the bootstrap supply to approximately 12.8V.
2	HEN	High-side Enable input. Logic level input that when low overrides IN+/IN- (Pins 6 and 7) to put AHO and BHO drivers (Pins 11 and 20) in low output state. When HEN is high AHO and BHO are controlled by IN+/IN- inputs. The pin can be driven by signal levels of 0V to 15V (no greater than V _{DD}).
3	DIS	DISable input. Logic level input that when taken high sets all four outputs low. DIS high overrides all other inputs. When DIS is taken low the outputs are controlled by the other inputs. The pin can be driven by signal levels of 0V to 15V (no greater than V_{DD}).
4	V _{SS}	Chip negative supply, generally will be ground.
5	OUT	OUTput of the input control comparator. This output can be used for feedback and hysteresis.
6	IN+	Noninverting input of control comparator. If IN+ is greater than IN- (Pin 7) then ALO and BHO are low level outputs and BLO and AHO are high level outputs. If IN+ is less than IN- then ALO and BHO are high level outputs and BLO and AHO are low level outputs. DIS (Pin 3) high level will override IN+/IN- control for all outputs. HEN (Pin 2) low level will override IN+/IN- control of AHO and BHO. When switching in four quadrant mode, dead time in a half bridge leg is controlled by HDEL and LDEL (Pins 8 and 9).
7	IN-	Inverting input of control comparator. See IN+ (Pin 6) description.
8	HDEL	High-side turn-on DELay. Connect resistor from this pin to V _{SS} to set timing current that defines the turn-on delay of both high-side drivers. The low-side drivers turn-off with no adjustable delay, so the HDEL resistor guarantees no shoot-through by delaying the turn-on of the high-side drivers. HDEL reference voltage is approximately 5.1V.
9	LDEL	Low-side turn-on DELay. Connect resistor from this pin to V _{SS} to set timing current that defines the turn-on delay of both low-side drivers. The high-side drivers turn-off with no adjustable delay, so the LDEL resistor guarantees no shoot-through by delaying the turn-on of the low-side drivers. LDEL reference voltage is approximately 5.1V.
10	AHB	A High-side Bootstrap supply. External bootstrap diode and capacitor are required. Connect cathode of bootstrap diode and positive side of bootstrap capacitor to this pin. Internal charge pump supplies 30µA out of this pin to maintain bootstrap supply. Internal circuitry clamps the bootstrap supply to approximately 12.8V.
11	AHO	A High-side Output. Connect to gate of A High-side power MOSFET.
12	AHS	A High-side Source connection. Connect to source of A High-side power MOSFET. Connect negative side of bootstrap capacitor to this pin.
13	ALO	A Low-side Output. Connect to gate of A Low-side power MOSFET.
14	ALS	A Low-side Source connection. Connect to source of A Low-side power MOSFET.
15	V _{CC}	Positive supply to gate drivers. Must be same potential as V _{DD} (Pin 16). Connect to anodes of two bootstrap diodes.
16	V _{DD}	Positive supply to lower gate drivers. Must be same potential as V _{CC} (Pin 15). De-couple this pin to V _{SS} (Pin 4).
17	BLS	B Low-side Source connection. Connect to source of B Low-side power MOSFET.
18	BLO	B Low-side Output. Connect to gate of B Low-side power MOSFET.
19	BHS	B High-side Source connection. Connect to source of B High-side power MOSFET. Connect negative side of bootstrap capacitor to this pin.
20	вно	B High-side Output. Connect to gate of B High-side power MOSFET.

Timing Diagrams

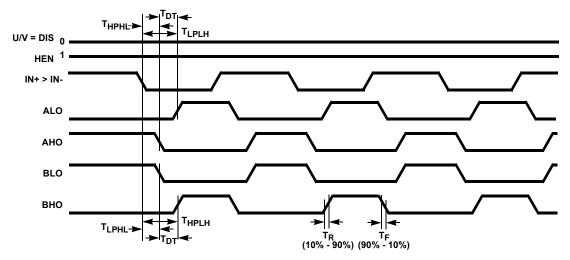
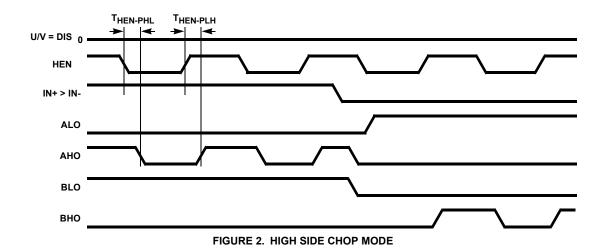


FIGURE 1. BISTATE MODE



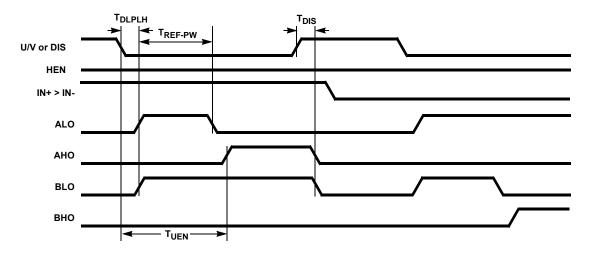


FIGURE 3. DISABLE FUNCTION

Typical Performance Curves $V_{DD} = V_{CC} = V_{AHB} = V_{BHB} = 12V$, $V_{SS} = V_{ALS} = V_{BLS} = V_{AHS} = 0V$, $V_{BHS} = 0V$, V_{BH

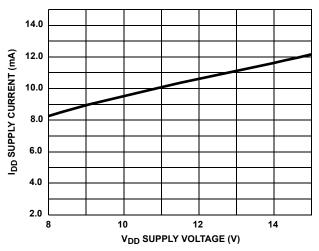


FIGURE 4. QUIESCENT I_{DD} SUPPLY CURRENT vs V_{DD} SUPPLY VOLTAGE

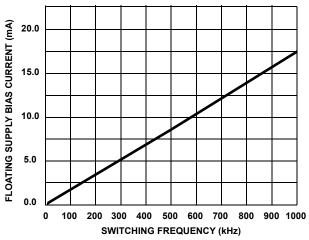


FIGURE 6. SIDE A, B FLOATING SUPPLY BIAS CURRENT vs FREQUENCY (LOAD = 1000pF)

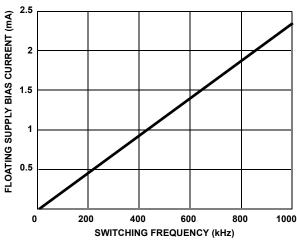


FIGURE 8. I_{AHB}, I_{BHB} NO-LOAD FLOATING SUPPLY BIAS CURRENT vs FREQUENCY

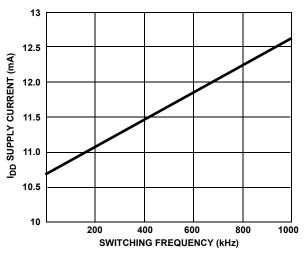


FIGURE 5. I_{DDO} NO-LOAD I_{DD} SUPPLY CURRENT vs FREQUENCY (kHz)

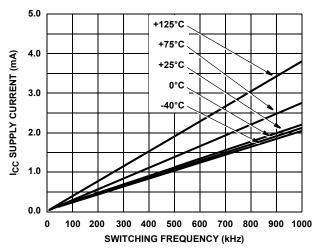


FIGURE 7. I_{CCO} , NO-LOAD I_{CC} SUPPLY CURRENT vs FREQUENCY (kHz) TEMPERATURE

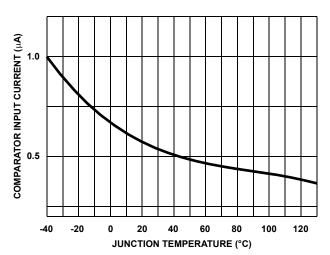


FIGURE 9. COMPARATOR INPUT CURRENT I_L vs TEMPERATURE AT $V_{CM} = 5V$

Typical Performance Curves $V_{DD} = V_{CC} = V_{AHB} = V_{BHB} = 12V$, $V_{SS} = V_{ALS} = V_{BLS} = V_{AHS} = 0V$, $V_{BHS} = 0V$, V_{BH

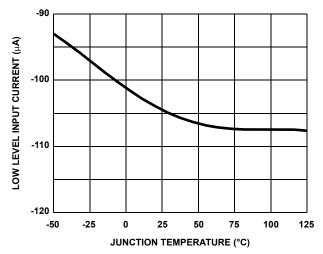


FIGURE 10. DIS LOW LEVEL INPUT CURRENT I_{IL} vs TEMPERATURE

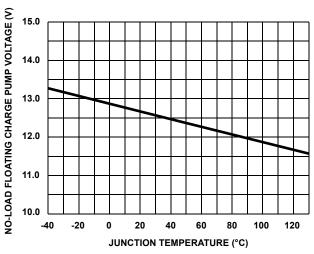


FIGURE 12. AHB - AHS, BHB - BHS NO-LOAD CHARGE PUMP VOLTAGE vs TEMPERATURE

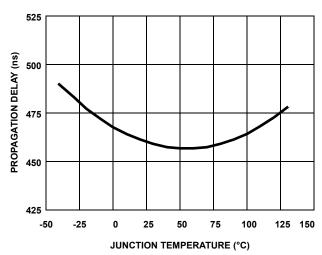


FIGURE 14. DISABLE TO UPPER ENABLE T_{UEN}
PROPAGATION DELAY vs TEMPERATURE

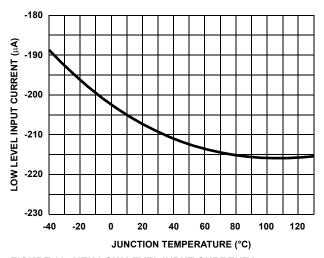


FIGURE 11. HEN LOW LEVEL INPUT CURRENT I_{IL} vs TEMPERATURE

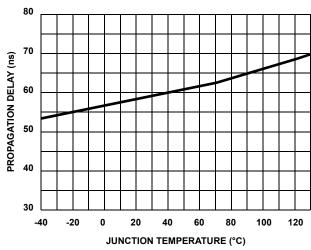


FIGURE 13. UPPER DISABLE TURN-OFF PROPAGATION DELAY T_{DISHIGH} vs TEMPERATURE

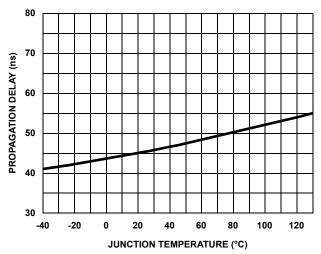


FIGURE 15. LOWER DISABLE TURN-OFF PROPAGATION DELAY $T_{\mbox{\scriptsize DISLOW}}$ vs TEMPERATURE

Typical Performance Curves $V_{DD} = V_{CC} = V_{AHB} = V_{BHB} = 12V$, $V_{SS} = V_{ALS} = V_{BLS} = V_{AHS} = 0V$, $V_{BHS} = 0V$, $V_{BHDEL} = V_{BHEL} = 10V$, and $V_{AB} = V_{BHB} = 12V$, $V_{BB} = V_{AHS} = V_{BHS} = 0V$, $V_{BHS} = 0V$, V_{BHS

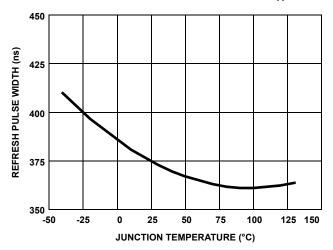


FIGURE 16. T_{REF-PW} REFRESH PULSE WIDTH vs TEMPERATURE

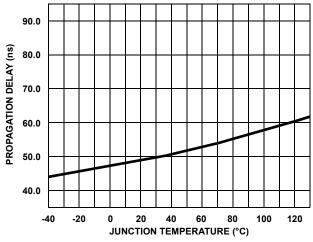


FIGURE 18. UPPER TURN-OFF PROPAGATION DELAY THPHL vs TEMPERATURE

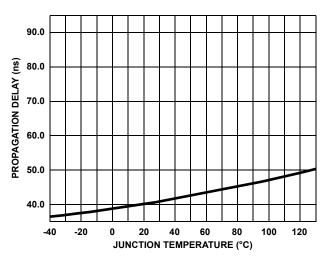


FIGURE 20. LOWER TURN-OFF PROPAGATION DELAY T $_{\rm LPHL}$ vs TEMPERATURE

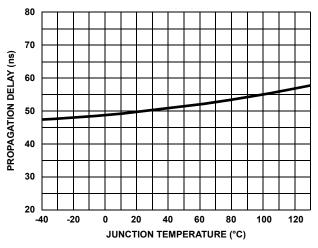


FIGURE 17. DISABLE TO LOWER ENABLE TDLPLH PROPAGATION DELAY vs TEMPERATURE

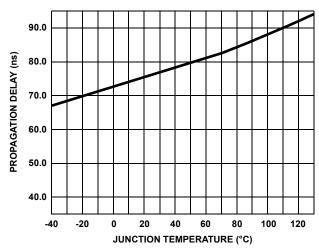


FIGURE 19. UPPER TURN-ON PROPAGATION DELAY THPLH vs TEMPERATURE

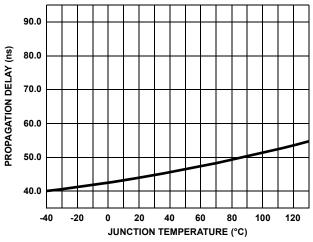


FIGURE 21. LOWER TURN-ON PROPAGATION DELAY T_{LPLH} vs TEMPERATURE

Typical Performance Curves $V_{DD} = V_{CC} = V_{AHB} = V_{BHB} = 12V$, $V_{SS} = V_{ALS} = V_{BLS} = V_{AHS} = 0V$, $V_{BHS} = 0V$, V_{BH

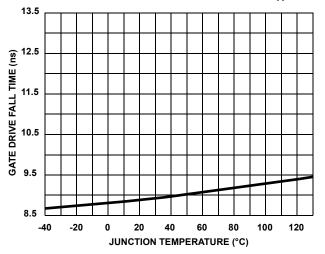


FIGURE 22. GATE DRIVE FALL TIME T_{F} vs TEMPERATURE

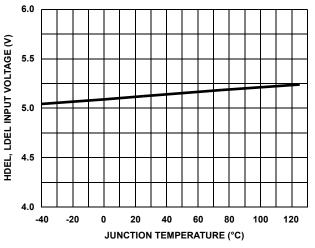


FIGURE 24. V_{LDEL}, V_{HDEL} VOLTAGE vs TEMPERATURE

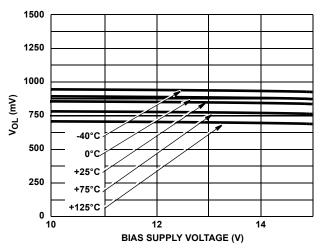


FIGURE 26. LOW LEVEL OUTPUT VOLTAGE $V_{\mbox{\scriptsize OL}}$ vs bias supply and temperature at $100\mu\mbox{\scriptsize A}$

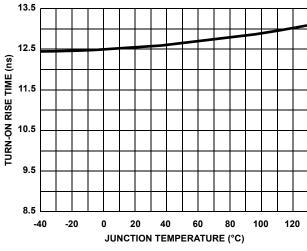


FIGURE 23. GATE DRIVE RISE TIME $T_{\mbox{\scriptsize R}}$ vs TEMPERATURE

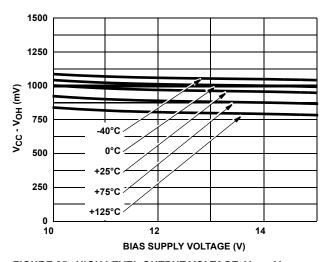


FIGURE 25. HIGH LEVEL OUTPUT VOLTAGE, V_{CC} - V_{OH} vs BIAS SUPPLY AND TEMPERATURE AT 100 μ A

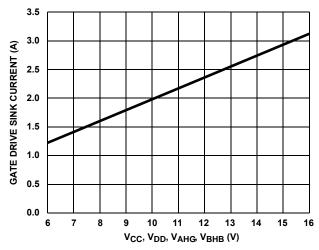


FIGURE 27. PEAK PULLDOWN CURRENT I_{O-} BIAS SUPPLY VOLTAGE

Typical Performance Curves $V_{DD} = V_{CC} = V_{AHB} = V_{BHB} = 12V$, $V_{SS} = V_{ALS} = V_{BLS} = V_{AHS} = 0V$, $V_{BHS} = 0V$, V_{BH

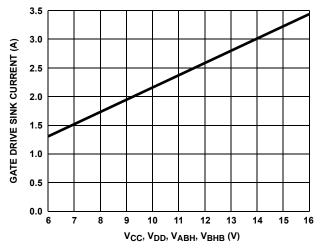


FIGURE 28. PEAK PULLUP CURRENT I_{O+} vs SUPPLY VOLTAGE

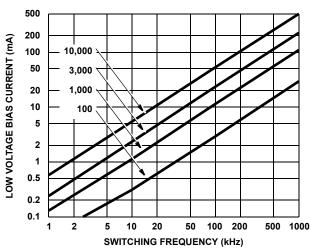


FIGURE 29. LOW VOLTAGE BIAS CURRENT I_{DD} AND I_{CC}
(LESS QUIESCENT COMPONENT) vs
FREQUENCY AND GATE LOAD CAPACITANCE

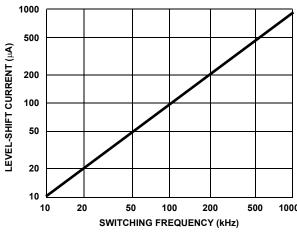


FIGURE 30. HIGH VOLTAGE LEVEL-SHIFT CURRENT vs FREQUENCY AND BUS VOLTAGE

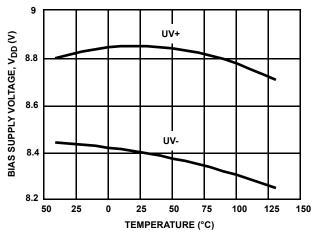


FIGURE 31. UNDERVOLTAGE LOCKOUT vs TEMPERATURE

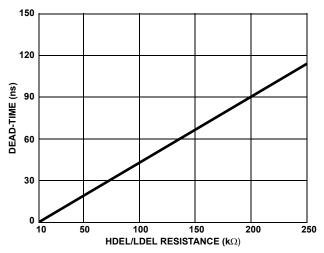
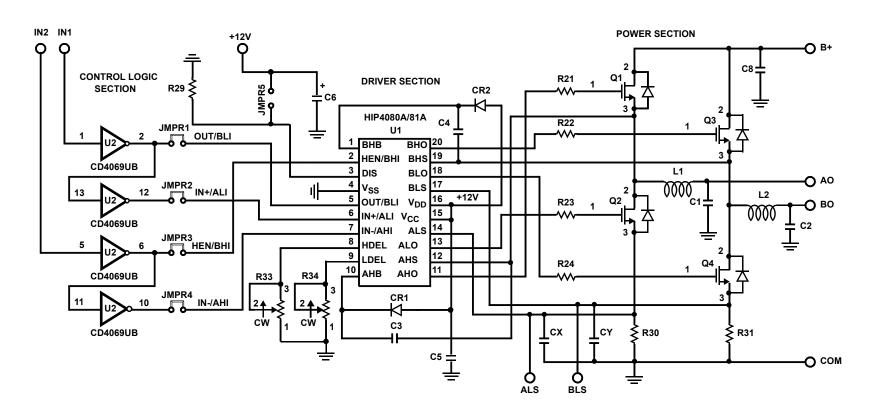


FIGURE 32. MINIMUM DEAD-TIME vs DEL RESISTANCE



NOTES:

- 1. DEVICE CD4069UB PIN 7 = COM. PIN 14 = +12V.
- COMPONENTS L1, L2, C1, C2, CX, CY, R30, R31, ARE NOT SUPPLIED. REFER TO APPLICATION NOTE FOR HELP IN DETERMINING JMPR1 - JMPR4 JUMPER LOCATIONS.

FIGURE 33. HIP4080A EVALUATION PC BOARD SCHEMATIC

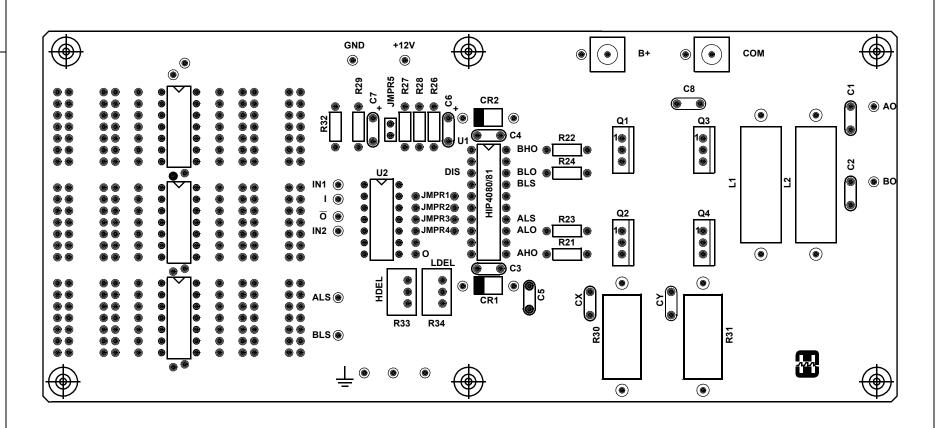
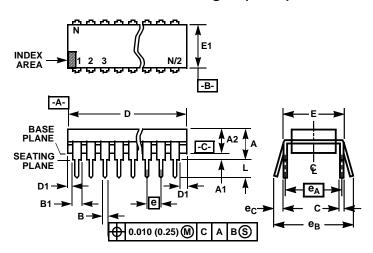


FIGURE 33. HIP4080A EVALUATION BOARD SILKSCREEN

Dual-In-Line Plastic Packages (PDIP)



NOTES:

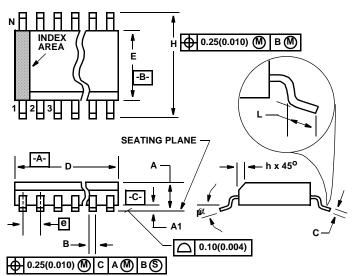
- Controlling Dimensions: INCH. In case of conflict between English and Metric dimensions, the inch dimensions control.
- 2. Dimensioning and tolerancing per ANSI Y14.5M-1982.
- 3. Symbols are defined in the "MO Series Symbol List" in Section 2.2 of Publication No. 95.
- Dimensions A, A1 and L are measured with the package seated in JEDEC seating plane gauge GS-3.
- D, D1, and E1 dimensions do not include mold flash or protrusions.
 Mold flash or protrusions shall not exceed 0.010 inch (0.25mm).
- E and e_A are measured with the leads constrained to be perpendicular to datum -C-.
- 7. e_B and e_C are measured at the lead tips with the leads unconstrained. e_C must be zero or greater.
- 8. B1 maximum dimensions do not include dambar protrusions. Dambar protrusions shall not exceed 0.010 inch (0.25mm).
- 9. N is the maximum number of terminal positions.
- Corner leads (1, N, N/2 and N/2 + 1) for E8.3, E16.3, E18.3, E28.3, E42.6 will have a B1 dimension of 0.030 - 0.045 inch (0.76 - 1.14mm).

E20.3 (JEDEC MS-001-AD ISSUE D)
20 LEAD DUAL-IN-LINE PLASTIC PACKAGE

	INC	HES	MILLIM		
SYMBOL	MIN	MAX	MIN	MAX	NOTES
Α	-	0.210	-	5.33	4
A1	0.015	-	0.39	-	4
A2	0.115	0.195	2.93	4.95	-
В	0.014	0.022	0.356	0.558	-
B1	0.045	0.070	1.55	1.77	8
С	0.008	0.014	0.204	0.355	-
D	0.980	1.060	24.89	26.9	5
D1	0.005	-	0.13	-	5
Е	0.300	0.325	7.62	8.25	6
E1	0.240	0.280	6.10	7.11	5
е	0.100	BSC	2.54	2.54 BSC	
e _A	0.300	BSC	7.62	7.62 BSC	
e _B	-	0.430	-	10.92	7
L	0.115	0.150	2.93	3.81	4
N	2	0	2	9	

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Small Outline Plastic Packages (SOIC)



NOTES:

- Symbols are defined in the "MO Series Symbol List" in Section 2.2 of Publication Number 95.
- 2. Dimensioning and tolerancing per ANSI Y14.5M-1982.
- Dimension "D" does not include mold flash, protrusions or gate burrs. Mold flash, protrusion and gate burrs shall not exceed 0.15mm (0.006 inch) per side.
- Dimension "E" does not include interlead flash or protrusions. Interlead flash and protrusions shall not exceed 0.25mm (0.010 inch) per side.
- 5. The chamfer on the body is optional. If it is not present, a visual index feature must be located within the crosshatched area.
- 6. "L" is the length of terminal for soldering to a substrate.
- 7. "N" is the number of terminal positions.
- 8. Terminal numbers are shown for reference only.
- The lead width "B", as measured 0.36mm (0.014 inch) or greater above the seating plane, shall not exceed a maximum value of 0.61mm (0.024 inch)
- Controlling dimension: MILLIMETER. Converted inch dimensions are not necessarily exact.

M20.3 (JEDEC MS-013-AC ISSUE C)
20 LEAD WIDE BODY SMALL OUTLINE PLASTIC PACKAGE

	INC	HES	MILLIM	IETERS	
SYMBOL	MIN	MAX	MIN	MAX	NOTES
Α	0.0926	0.1043	2.35	2.65	-
A1	0.0040	0.0118	0.10	0.30	-
В	0.014	0.019	0.35	0.49	9
С	0.0091	0.0125	0.23	0.32	-
D	0.4961	0.5118	12.60	13.00	3
Е	0.2914	0.2992	7.40	7.60	4
е	0.050	BSC	1.27	BSC	-
Н	0.394	0.419	10.00	10.65	-
h	0.010	0.029	0.25	0.75	5
L	0.016	0.050	0.40	1.27	6
N	2	0	2	7	
α	0°	8 ^o	0°	8 ⁰	-

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