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Transformers for Switching Power Supplies

Pin terminal type(For single output) Pin terminal type(For multiple outputs)

SRW series

Type:LQ(Horizontal type)20EG(Vertical type)24EG(Vertical type)26EG(Vertical type)28EG(Vertical type)34EG(Vertical type)EG(Horizontal type)

Issue date: September 2008

• All specifications are subject to change without notice.

• Conformity to RoHS Directive: This means that, in conformity with EU Directive 2002/95/EC, lead, cadmium, mercury, hexavalent chromium, and specific bromine-based flame retardants, PBB and PBDE, have not been used, except for exempted applications.

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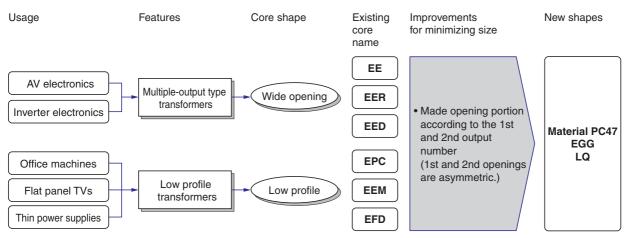
Conformity to RoHS Directive

Switching Power Supply Transformers SRW Series

Development Concept

Our newly developed transformers and chokes feature a new core shape using a new core material that is designed for different core usages based on the advantages of each material's characteristics. Our lineup of transformers (small, thin, or inexpensive) allows us to provide the best transformer for your needs. We can also provide different transformer shapes not shown in the catalog, so feel free to contact us.

CONCEPT (OPTIMAL TRANSFORMER AND CHOKE SHAPES)





[•] Conformity to RoHS Directive: This means that, in conformity with EU Directive 2002/95/EC, lead, cadmium, mercury, hexavalent chromium, and specific bromine-based flame retardants, PBB and PBDE, have not been used, except for exempted applications.

Transformers and Inductors for Power Supplies Replacement Parts List

We have made a new lineup of replacement parts for products with different shapes that meet our customers' needs for smaller products. We can also provide different transformer shapes not shown in the catalog, so feel free to contact us.

REPLACEMENT PARTS LIST

				Maximum external		Switching fre-	Cross-sectional	Bobbin ter		
New transformer	New core ^{*1}	Existing core	Bobbin type ^{*2}	size D×W×H (mm)max.	output power ^{*3} (W)max.	quency fsw(kHz)	center leg area Acp (mm ²)	Pin pitch (mm)	Lead space F (mm)	Numbe of pins
For multiple outp	outs (Vertical t	ype)								
			Ι	24.0×20.0×20.0						12
SRW2017EG	EGG2017	EE22	Π	24.0×20.0×23.5	15	40	37.1	15	15	12
			III	32.0×20.0×23.5						16
SRW2420EG	EGG2420	EER28/22	I	30.0×27.0×25.5	30	40	69.4	P:4.0 S:5.0	18.5/23.5	15
3HW2420EG	EGG2420	EEN20/22	II	$26.5 \times 36.0 \times 26.5$	30	40	09.4	4.0	20.0	16
			III	26.5×32.0×23.5				4.0	20.0	14
			Ι	30.0×27.0×30.5				P:4.0 S:5.0	18.5/23.5	15
SRW2425EG	EGG2425	EER28	Π	26.5×29.5×31.5	45	40	69.4	5.0	17.5	12
			III	26.5×36.0×31.5				4.0	20.0	16
			Ι	30.0×27.0×35.5				P:4.0 S:5.0	18.5/23.5	15
SRW2430EG	EGG2430	EER28L	II	26.5×29.5×36.5	60	40	69.4	5.0	17.5	12
			III	26.5×36.0×36.5				4.0	20.0	16
SRW2625EG	EGG2625		Ι	35.0×31.0×33.0	75	40	80.2	P:5.0 S:5.0	22.5/27.5	17
			Π	30.0×30.0×33.0				5.0	22.5	12
SRW2630EG	EGG2630	— EER32	I	35.0×31.0×38.0	80	40	80.2	P:5.0 S:5.0	22.5/27.5	17
			II	30.0×30.0×38.0				5.0	22.5	12
SRW2826EG	EGG2826		Ι	35.0×32.0×33.0	90	40	90.1	P:5.0 S:5.0	22.5/27.5	17
			II	32.0×32.0×33.0				5.0	22.5	12
0.000000000	5000000	EER35	Ι	35.0×32.0×40.0	100	10	00.4	P:5.0 S:5.0	22.5/27.5	17
SRW2833EG	EGG2833		Π	32.0×32.0×40.0	100	40	90.1	5.0	22.5	12
			III	32.0×40.0×40.0				4.0	22.5	18
SRW3435EG	EGG3435	EER38	Ι	38.0×38.0×40.0	120	40	146	P:5.0 S:5.0	25/30	20
For multiple outp	outs (Horizont	al type)								
SRW2430EG	EGG2430	EER28L	IH IIH	31.0×38.0×29.5 31.0×38.0×25.0	60	40	69.4	5.0 4.0	- 30.0	12
SRW2630EG	EGG2630	EER32	IH	32.0×40.5×33.0	80	40	80.2	5.0	32.5	12
SRW2833EG	EGG2833	EER35	IH	33.0×43.0×33.5	100	40	90.1	5.0	35.0	12
For single output	t (Horizontal t	ype)								
SRW24LQ	LQ24	EER28	Ι	28.0×27.5×22.0	45	60	63.6	4.0	22.5	12
SRW24LQL	LQL24	EER28L	Ι	31.0×27.5×22.0	60	60	63.6	4.0	25.5	12
SRW28LQD	LQD28	EER28	Ι	30.5×39.5×22.0	45	40	65.7	5.0	30.0	12

*1 Ferrite cores are not sold separately.

*² The bobbin is made from phenol with a flame resistance grade of 94V-2 or higher.

*3 This maximum output is only an estimate. The output depends on the switching element, switching frequency, transformer temperature, and use conditions.

For Single Output (Horizontal Type) LQ Series

This series uses the new ferrite material, PC47, which has low loss and high-saturation magnetic flux density that prevents thermorunaway.

This material allows for a low profile, single output switching power supply transformer, which means it can be mounted in very narrow spaces.

FEATURES

- The new high B, low loss PC47* material allows for the product to be smaller
- Uses a newly developed LQ core for small switching power supply transformers
- Compatible with small, single output switching power supplies with a maximum output of 45 to 60W
- It is a product conforming to RoHS directive.
- * Compatible material: PC47

APPLICATIONS

- Switching power supplies for office machines
- Multiple use AC to DC adapters and power supplies for chargers

SHAPES AND DIMENSIONS EXAMPLE: SRW24LQ, SRW24LQL TYPE(BOBBIN TYPE: I)

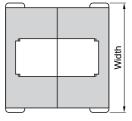
RECOMMENDED BASE MATERIAL OPENING SIZE

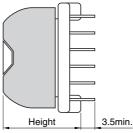
F

TOP VIEW

12

Pin pitch





Dimensions in mm

6 5 4 3 2 0 Depth Pin ø

Dimensions in mm

SPECIFICATIONS

12-ø1.1

Pin pitch

Ρ

		Maximum	Maximum	Switching	Cross-sectional	Bobbin ter	rminal(mm)	Numb	Number of pins		
New transformer	Bobbin type	external size D×W×H (mm)max.	output power (W)max.	frequency fsw(kHz)	center leg area Acp (mm ²)	Pin pitch	Lead space F	Pin ø	1st side	2nd side	
SRW24LQ	Ι	28.0×27.5×22.0	42	40	63.6	4.0	22.5	0.6	6	6	
SRW24LQL	Ι	31.0×27.5×22.0	45	40	63.6	4.0	25.5	0.6	6	6	
SRW28LQD	Ι	30.5×39.5×22.0	45	40	65.7	5.0	30.0	0.6	6	6	



DΚ

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For Multiple Outputs (Vertical Type) 20EG Series

This series uses the new ferrite material, PC47, which has low loss and high-saturation magnetic flux density that prevents thermorunaway.

This transformer is for small, multiple output switching power supplies with a maximum output from 10 to 15W, and has a perfect balance between the core volume and coil share.

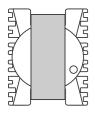
FEATURES

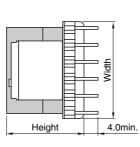
- The new high B, low loss PC47* material allows for the product to be smaller
- This transformer uses a newly developed EGG core for small switching power supplies
- Compatible with multiple output switching power supplies with a maximum output of 10 to 50W
- It is a product conforming to RoHS directive.
- * Compatible material: PC47

APPLICATIONS

- Refrigerators, IH-heaters, and air conditioners
- Multiple output power supplies

SHAPES AND DIMENSIONS EXAMPLE: SRW2017EG TYPE(BOBBIN TYPE: I)

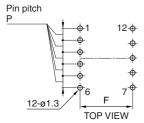




Depth 6 کے 5 50 8 Ζ 4 50 9 00 <u>hunnulu</u> وح 3 10 11 50 12 Pi<u>n</u>ø

Dimensions in mm

RECOMMENDED BASE MATERIAL OPENING SIZE



Dimensions in mm

SPECIFICATIONS

		Maximum	Maximum	Switching	Cross-sectional	Bobbin ter	rminal(mm)	Numb	er of pins	
New transformer	Bobbin type	external size D×W×H (mm)max.	output power (W)max.	frequency fsw(kHz)	center leg area Acp (mm ²)	Pin pitch	Lead space F	Pin ø	1st side	2nd side
	Ι	24.0×20.0×20.0							6	6
SRW2017EG	Π	24.0×20.0×23.5	15	40	37.1	4.0	15	0.8	6	6
	III	32.0×20.0×23.5							8	8



For Multiple Outputs (Vertical Type) 24EG Series

This series uses the new ferrite material, PC47, which has low loss and high-saturation magnetic flux density that prevents thermorunaway.

This transformer is for small, multiple output switching power supplies with a maximum output from 25 to 60W, and has a perfect balance between the core volume and coil share.

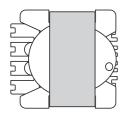
FEATURES

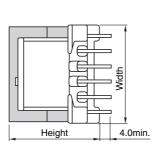
- The new high B, low loss PC47* material allows for the product to be smaller
- This transformer uses a newly developed EGG core for small switching power supplies
- Compatible with multiple output switching power supplies with a maximum output of 25 to 60W
- It is a product conforming to RoHS directive.
- * Compatible material: PC47

APPLICATIONS

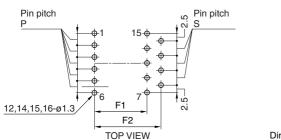
- DVDs, DVD-Rs, STBs, and air conditioners
- Multiple output power supplies

SHAPES AND DIMENSIONS EXAMPLE: SRW2400EG TYPE(BOBBIN TYPE: I)





RECOMMENDED BASE MATERIAL OPENING SIZE



Dimensions in mm

SPECIFICATIONS

		Maximum	Maxima	Quuitabiaa	Orana anational	Bobbin ter	minal(m	m)		Numb	or of pipe
New	Bobbin	external size	Maximum output power	Switching frequency	Cross-sectional center leg area		Lead s	space F	– Pin		er of pins
transformer	type	D×W×H (mm)max.	(W)max.	fsw(kHz)	Acp (mm ²)	Pin pitch	F1	F2	Ø	1st side	2nd side
	Ι	30.0×27.0×25.5	00	40	00.4	P:4.0 S:5.0	18.5	23.5	0.8	6	9
SRW2420EG	II	26.5×36.0×26.5	- 30	40	69.4	4.0	20.0		0.8	7	9
III	III	26.5×32.0×23.5				4.0	20.0		0.8	6	8
	Ι	30.0×27.0×30.5	45		69.4	P:4.0 S:5.0	18.5	23.5	0.8	6	9
SRW2425EG	II	26.5×29.5×31.5	- 45	40		5.0	17.5		0.8	6	6
	III	26.5×36.0×31.5	_			4.0	20.0		0.8	7	9
	I 30.0×27.0×35.5		10	CO 4	P:4.0 S:5.0	18.5	23.5	0.8	6	9	
SRW2430EG	II	26.5×29.5×36.5	- 60	40	69.4	5.0	17.5		0.8	6	6
	III	26.5×36.0×36.5	_			4.0	20.0		0.8	7	9

Depth

8

10

•⊂ 12 •⊂ 13 •⊂ 14 √ 15

Pin ø

6



Dimensions in mm

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For Multiple Outputs (Vertical Type) 26EG Series

This series uses the new ferrite material, PC47, which has low loss and high-saturation magnetic flux density that prevents thermorunaway.

This transformer is for small, multiple output switching power supplies with a maximum output from 75 to 80W, and has a perfect balance between the core volume and coil share.

FEATURES

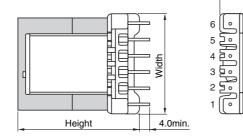
- The new high B, low loss PC47* material allows for the product to be smaller
- This transformer uses a new EGG core model developed for power supply transformers
- Compatible with multiple output switching power supplies with a maximum output of 75 to 80W
- It is a product conforming to RoHS directive.
- * Compatible material: PC47

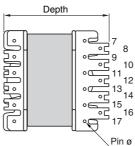
APPLICATIONS

50

- · DVDs, DVD-Rs, STBs, and air conditioners
- Multiple output power supplies

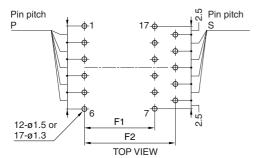
SHAPES AND DIMENSIONS EXAMPLE: SRW2600EG TYPE(BOBBIN TYPE: I)





Dimensions in mm

RECOMMENDED BASE MATERIAL OPENING SIZE



Dimensions in mm

SPECIFICATIONS

		Maximum	Mandana	Outline to be a	Ourses sections!	Bobbin ter	minal(m	m)		Numera	an of size
New	Bobbin	external size	Maximum output power	Switching frequency	Cross-sectional center leg area		Lead	space F	- Pin	ם חושאו	er of pins
transformer type		D×W×H (mm)max.	(W)max.	fsw(kHz)	Acp (mm ²)	Pin pitch	F1	F2	Ø	1st side	2nd side
	T	35.0×31.0×33.0				P:5.0	22.5	27.5	0.8	6	11
SRW2625EG	1	35.0×31.0×33.0	75	40	80.2	S:5.0	22.0	27.5	0.0	0	11
	II	30.0×30.0×33.0	_			5.0	22.5		1.0	6	6
	T	35.0×31.0×38.0				P:5.0	22.5	27.5	0.8	6	44
SRW2630EG		35.0×31.0×36.0	80	40	80.2	S:5.0	22.5	27.5	0.0	0	11
	Π	30.0×30.0×38.0				5.0	22.5		1.0	6	6



For Multiple Outputs (Vertical Type) 28EG Series

This series uses the new ferrite material, PC47, which has low loss and high-saturation magnetic flux density that prevents thermorunaway.

This transformer is for small, multiple output switching power supplies with a maximum output from 90 to 100W, and has a perfect balance between the core volume and coil share.

FEATURES

- The new high B, low loss PC47* material allows for the product to be smaller
- · This transformer uses a new EGG core model developed for power supply transformers
- · Compatible with small, multiple output switching power supplies with a maximum output of 90 to 100W
- It is a product conforming to RoHS directive.
- * Compatible material: PC47

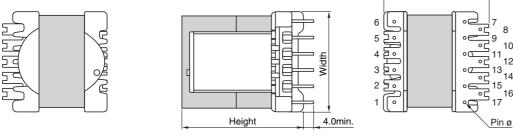
APPLICATIONS

5

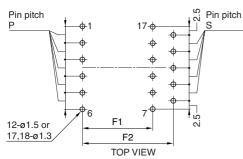
5

- · DVD-Rs, STBs, and LCDs
- Multiple output power supplies

SHAPES AND DIMENSIONS EXAMPLE: SRW28OOEG TYPE(BOBBIN TYPE: I)



RECOMMENDED BASE MATERIAL OPENING SIZE



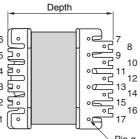
Dimensions in mm

SPECIFICATIONS

		Maximum	Mandana	O with a lation of	0	Bobbin ter	minal(m	m)		- Numbring 1 st side 6 6 6 6	
New	Bobbin	external size	Maximum	Switching frequency	Cross-sectional center leg area		Lead	space F	– Pin		er or pins
transformer type	D×W×H (mm)max.	output power (W)max.	fsw(kHz)	Acp (mm ²)	Pin pitch	F1	F2	Ø		2nd side	
SRW2826EG	Ι	35.0×32.0×33.0	90	40	90.1	P:5.0 S:5.0	22.5	27.5	0.8	6	11
	Π	32.0×32.0×33.0	_			5.0	22.5		1.0	6	6
001///000050	Ι	35.0×32.0×40.0	100	40	00.4	P:5.0 S:5.0	22.5	27.5	0.8	6	11
SRW2833EG	RW2833EG II	32.0×32.0×40.0	- 100	40	90.1	5.0	22.5		1.0	6	6
	III	32.0×40.0×40.0	_			4.0	22.5		0.8	8	10

• All specifications are subject to change without notice.





Dimensions in mm

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For Multiple Outputs (Vertical Type) 34EG Series

This series uses the new ferrite material, PC47, which has low loss and high-saturation magnetic flux density that prevents thermorunaway.

This transformer is for small, multiple output switching power supplies with a maximum output from 100 to 120W, and has a perfect balance between the core volume and coil share.

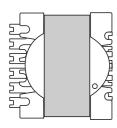
FEATURES

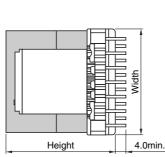
- The new high B, low loss PC47* material allows for the product to be smaller
- This transformer uses a new EGG core model developed for power supply transformers
- Compatible with small, multiple output switching power supplies with a maximum output of 100 to 120W
- It is a product conforming to RoHS directive.
- * Compatible material: PC47

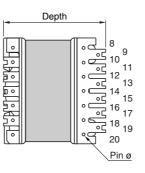
APPLICATIONS

- DVD-Rs, STBs, and LCDs
- Multiple output power supplies

SHAPES AND DIMENSIONS EXAMPLE: SRW3400EG TYPE(BOBBIN TYPE: I)







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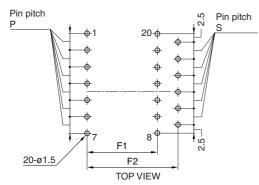
4

3

2

Dimensions in mm

RECOMMENDED BASE MATERIAL OPENING SIZE



Dimensions in mm

SPECIFICATIONS

		Maximum	Maximum	Switching	Cross-sectional	Bobbin ter	minal(m	m)		Numb	er of pins
New	Bobbin	external size	output power	frequency	center leg area		Lead space F		– Pin		er or pins
transformer	type	$D \times W \times H$	(W)max.	fsw(kHz)	Acp (mm ²)	Pin pitch	E1	F2	Ø	1st	2nd
		(mm)max.	(15W(KI12)	Аср (ППГ-)		ГТ	ΓZ	Ø	side	side
SRW3435EG	т	38.0×38.0×40.0	120	40	146	P: 5.0	25	30	1.0	7	10
3HW3433EG	1	30.0× 30.0× 40.0	120	40	146	S: 5.0	25	30	1.0	/	13

• All specifications are subject to change without notice.



For Multiple Outputs (Horizontal Type) EG Series

This series uses the new ferrite material, PC47, which has low loss and high-saturation magnetic flux density that prevents thermorunaway.

This transformer is for small, multiple output switching power supplies with a maximum output from 60 to 100W, and has a perfect balance between the core volume and coil share.

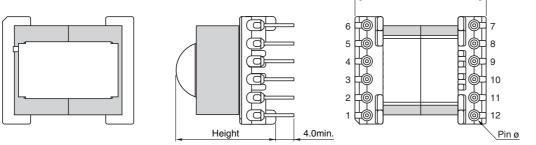
FEATURES

- The new high B, low loss PC47* material allows for the product to be smaller
- · This transformer uses a new EGG core model developed for small power supply transformers
- · Compatible with small, multiple output switching power supplies with a maximum output of 60 to 100W
- It is a product conforming to RoHS directive.
- * Compatible material: PC47

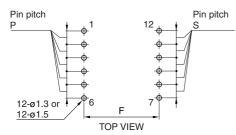
APPLICATIONS

- · DVD-Rs, STBs, and LCDs
- Multiple output power supplies

SHAPES AND DIMENSIONS EXAMPLE: SRWOOOOEG-H TYPE(BOBBIN TYPE: IH)



RECOMMENDED BASE MATERIAL OPENING SIZE

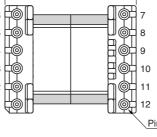


Dimensions in mm

SPECIFICATIONS

		Maximum	Maximum	Switching	Cross-sectional	Bobbin ter	minal(mm)		Numb	er of pins
New transformer	Bobbin type	external size D×W×H (mm)max.	output power (W)max.	frequency fsw(kHz)	center leg area Acp (mm ²)	Pin pitch	Lead space F	Pin ø	1st side	2nd side
SRW2430EG	IH	38.0×31.0×29.5	— 60	40	69.4	5.0	- 30.0	0.8	6	6
3HW2430EG	IIH	31.0×38.0×25.0	_ 00	40	09.4	4.0	- 30.0	0.8	0	0
SRW2630EG	IH	40.5×32.0×33.0	80	40	80.2	5.0	32.5	1.0	6	6
SRW2833EG	IH	43.0×33.0×33.5	100	40	90.1	5.0	35.0	1.0	6	6





Depth

Dimensions in mm

[•] All specifications are subject to change without notice.

*****<u>⊗</u>TDK*

Transformer Inductors for Power Supplies Standard GAP

In order to respond to our customers' requested delivery dates and costs, TDK can provide standard GAP products (indicated by " \checkmark " in the below chart) for each shape. Please contact us about other GAP products separately.

STANDARD AL-Value

	A∟-va	lue(nH/	'N²)														
	R10 \$	Series															
Cara ahana	160		200		250		315				400				500		
Core shape and size	R20 \$	Series															
and size	160	180	200	224	250	280	315				400		450		500		
	R40 \$	Series a	and othe	r special	ty produ	cts											
	160	180	200	224	250	280	315	325	350	375	400	425	450	475	500	525	550
For single output	(Vertical/H	lorizont	al)														
SRW24LQ					\checkmark	\checkmark	\checkmark	\checkmark									
SRW24LQL	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark												
SRW28LQD		\checkmark		\checkmark													

	A∟-valu	e(nH/N ²)										
0	R10 Se	ries										
Core shape and size	100		125		160		200		250		315	
and size	R20 Se	ries										
	100	112	125	140	160	180	200	224	250	280	315	400
For multiple outp	uts(Vertical/	Horizontal)										
SRW2017EG	\checkmark		\checkmark									
SRW2420EG	\checkmark		\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
SRW2425EG	\checkmark		\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
SRW2430EG	\checkmark		\checkmark									
SRW2625EG	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark			
SRW2630EG	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		
SRW2826EG	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark			
SRW2833EG	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		
SRW3435EG	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		

&TDK

Specifications

SPECIFICATIONS

Temperature	Operating	-10 to +60°C
ranges	Storage	–25 to +85°C
	Operating	30 to 95(%)RH[without dewing]
Humidity ranges	Storage	30 to 95(%)RH[without dewing]

GENERAL CHARACTERISTICS

Standard test conditions	Ambient temperature range	+5 to +35°C
conditions	Relative humidity range	45 to 85(%)RH[without dewing]

Item	Standard	Test methods					
Inductance	Individual specification	Use LCR meter (f=1kHz), YHP4261 or equivalent.					
	(tolerance±10%)						
DC resistance	Less than 0.05Ω: +30% max.	Use Milliohm-meter VP2941 or equivalent.					
	0.05 to 0.1Ω: +20% max.						
	0.1 to 0.5Ω: +15% max.						
	0.5Ω or more: +10% max.						
Turn ratio and polarity	Specified value ±1 to 20%, individual speci-Use turn ratio tester TRD-0.9 (f=1 to 100kHz) or equivalent. fication						
Withstand voltage	No abnormality between the primary and	Apply separately specified AC voltage (50Hz) for 1min.					
	secondary windings, between the primary						
	winding and the core, and so on.						
Insulation resistance	10M Ω min.	Measure by applying DC.500V.					
		Use insulation resistance meter SM-5E or equivalent.					
Terminal strength	9.8N min.	Apply 9.8N load in the direction of terminal axis for 30±5s. Any terminal must not be					
		pulled out or chatter.					
Temperature rise	Standard design value	Measure the core surface by thermocouple method, and the windings by resistance					
	45°C max. (thermocouple method)	method or thermocouple method.					
	55°C max. (resistance method)						
Solderability	Solder covers more than 90%.	Dip in solder with the temperature of 245±2°C for 3±0.5s.					

RELIABILITY TESTSRELIABILITY TESTS

Item	Standards	Test methods				
Vibration resistance		Conform to JIS-C 5025. Sweep 1.5mm amplitude and 10-to-50-to-10Hz in 1min in X				
		Y, and Z directions for 2h respectively.				
Heat resistance	Standard of inductance, insulation resis-	Measure in normal temperature after leaving in 100±2°C for 96h.				
Cold resistance	tance, withstand voltage must be satis-	Measure in normal temperature after leaving in -40±2°C for 96h.				
Humidity resistance	fied.	Measure in normal temperature after leaving in 60±2°C and 90 to 95(%)RH for 96h.				
Temperature cycle		One cycle is –25°C for 30min, normal temperature for 30min, and 85°C for 30min;				
		measure after 10 cycles of the test have been performed.				

• The above listed items are representative examples.

The details can be found by referring to the appended individual delivery specifications.

Design reference for switching power transformers

• Maximum allowable Temperature

The maximum allowable Temperature of SRW series transformer is classified in E class ($120^{\circ}C$) in Japan. However, due to the fact that there is no classification known as E class in North America, it is classified in class 105 ($105^{\circ}C$).

• Temperature rise in Transformers

In normal design condition, 55° C or less (using the resistance method) is the target of temperature rise of windings. Therefore, the maximum ambient temperature in maximum temperature rise is 65° C in Japan and 50° C for products targeted for North America. In case of measuring the temperature of the windings by thermocouple, 10 to 15° C more would be allowable.

· Concerning of the influence of leakage flux

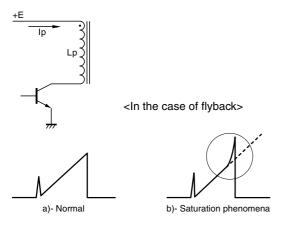
Due to the fact that there is always some degree of leakage flux from transformer, designs should be made to keep them apart as much as possible from parts that are easily affected by this.

• Magnetic saturation of the core

- (1)Magnetic operating condition of the core in the transformer are determined by maximum operation temperature (including temperature rise) and driving condition in circuits. If product is used in condition that exceed these conditions, there is a possibility of occurring magnetic saturation of the core. The following items could be possible cause of core saturation.
 - The product is used in conditions that exceed the maximum operating temperature.
 - Operating frequencies are lower than the ones initially designed. (longer ON time)
 - The input voltage is abnormally higher than the specified values.
- (2)To check on the saturation of the core it is possible to judge from current waveforms of primary winding. Current flowing in the inductor changes in a straight line in relation to time as in the figure a) in accordance with

$$I = \frac{E}{L} \times T.$$

However, in the event that a saturation phenomena has occurred in the core, inductance is reduced causing a rapid and drastic increase of current as shown figure b).



(3)In this case, there is possibility that a breakdown may occur due to surpassing the rated current of the switch it is necessary to have over current protection circuit or modify transformer design.

· Dealing with safety regulation

Designs are made in consideration of materials, structures an so on that the designed transformers are comply with designated safety regulations.

(1)Regarding the core

- Dentori, UL/CSA: Designed with reinforced insulation. (Depending upon the shape, Basic insulation may be applied)
- IEC65, IEC950: To be handled in the same manner as Basic Insulation.

(2) Distance between Transformer and other parts

Please keep the distance between the transformer and other parts in according with applicable safety standards.

• Damp proofing treatment

In order to protect the transformer against humidity as well as securing of the core and bobbin, varnish impregnation is used as standard design.

· Circuit topologies of switching power supply

The term "topology" refers to the arrangement of the power components within the switching power supply design. There are several different kind of circuit topologies as following;

Forward mode Buck converter

Forward converter
 Push-Pull converter

Half and Full-Bridge converter

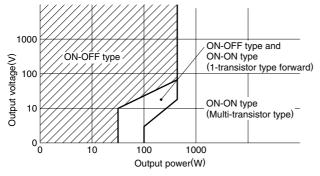
Flyback mode - Boost converter

Buck-boost converter
 Flyback converter

· Which topology of switching power supply to use?

Each topology has its relative merit in terms of cost and performance. One topology may have a low parts cost but only be able to provide a limited amount of power; another may have ample power capability but cost more, and so on.

The following relationship between output voltage and power give us one suggestion when we need to chose topology in given conditions;



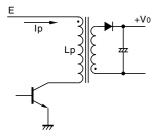
ON-OFF type: For high voltage/small current ON-ON type: For low voltage/large current

• The deference of power conversion between Forward and Flyback mode.

Since the forward mode converter is a system that performs power transmission to the output side during ON period of switching transistor, it is possible to work with the large output current. Consequently, forward converter method is suitable to large current output with relatively lower output voltage.

To the contrary, Flyback mode converter is a system that input power is stored within the Inductor or primary coil in the transformer as a magnetic energy during ON period of switching transistor and the stored energy transmit to output side during OFF period of switching transistor. Accordingly, Flyback mode converter is suitable to high voltage and low current output, and does not suite to large current output.

• The stored energy within the inductor.



The stored energy in the inductor

Lp becomes
$$W = \frac{1}{2} \times L_{P} \times I_{P^2}[J]$$

and thus the power is the energy per unit time, resulting in

$$P = \frac{[J]}{[S]} = \frac{1}{2} \times L_{P} \times I_{P^{2}} \times f[W]$$

Where,

Lp: Inductance of primary winding Ip: Peak value of primary current f: Switching frequency How to decide primary inductance (Lp) in Flyback converter.

Using the formula $P=\frac{1}{2} \times L_{P} \times I_{P}^{2} \times f[W]$, it is possible to calculate the inductance value needed for the desired output P under the fixed Ip value. By deriving E×T=Lp×i from the formula E=LP× $\frac{di}{dt}$, the current

which flows through the inductor becomes $i=\frac{E\times T}{LP}$.

By substituting this with $\mbox{P=}$, the formula of

$$P = \frac{1}{2} \times LP \times \left(\frac{E \times T}{LP}\right)^2 \times f = \frac{1}{2} \times \frac{E^2 \times T^2}{LP} \times f \qquad \text{results.}$$

From this, the formula $LP = \frac{E^2 \times T^2}{2 \times P} \times f$ results. Where,

E: Input voltage

- T: On time
- F: Switching frequency

In actual designs this value is to be slightly lowered in consideration of the transformer's efficiency.

• How to decide number of turns of primary winding (1)Flyback converter

 $NP = \frac{Emin. \times Tmax.}{\Delta B \times A}$

Where,

Emin: Lower limit value of input voltage [Vdc]

A: Core cross section area [m²]

D: Duty ratio

Tmax.: The maximum ON time for switching transistor [sec.] Δ : Operating flux density [T]

Precautions must be taken as the upper limit value of ΔB changes according to core materials, operating temperatures, frequencies, etc.

(2)Forward converter

The calculation formula of primary winding Np is same as in case (1). However, in accordance with separate excitation, the ON time (Tmax.) should be lower than 45% of switching period. Further, it is necessary to consider the residual magnetic flux density of the core, ΔB should be slightly lower than that with the frlyback converter.

• Determining of secondary winding

(1)Flyback converter

As it is necessary to consider the voltage drop of the rectifier diode on the secondary side,

$$NS=NP\times \frac{V_0+V_F}{Emin.}\times \frac{1-D}{D}$$

Where,

Vf: Voltage drop of the rectifier diode

(2) Forward converter

Output filter inductor must be used at secondary side in the forward converter, the voltage drop of the inductor also need to be considered, resulting,

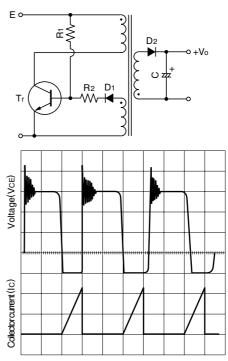
 $NS=NP\times \frac{(V_0+V_F+V_L)\times 1/D}{Emin.}$

Where,

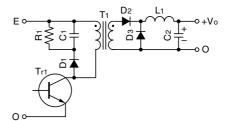
VL: Voltage drop of the Output filter inductor

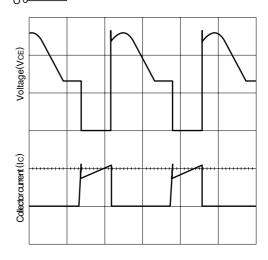
• Example of drive waveforms

Ringing choke system circuit (RCC)



1-transistor forward type converter





⇔T

• In order for designing the transformer, the following conditions are necessary.

It is greatly appreciated customer give us those conditions by filling out required information with the appended "Transformer specifications / inquiry form".

(1)Circuit topology

Flyback type, forward type, push-pull, half-bridge, etc

(2)Input voltage range

The lower limit of rectified voltage is important, in particular.

(3) Operating frequency

It is especially necessary to determine the lower limit frequency for the maximum load condition in Flyback converter.

(4) Maximum duty ratio

It is necessary to specify maximum ON time when input voltage is lower limit, approximately 45% should be the maximum for external excitation system.

(5)Maximum temperature rise

This is the allowable temperature rise in the transformer, should be equal to the value that ambient temperature has been taken from the temperature index of the materials which is 120°C(105°C in UL system).

(6)Required safety regulations

Structures and materials are chosen to comply with required safety regulations.

(7)Output voltage/current

Required for determination of the winding ratios and wire gage. (8)Instructions concerning circuit designs and pin configuration of transformer

Type of the secondary rectifier diode is important in particular because of voltage drop between First recovery and Schottky barrier type is different, it will affect to design of number of turns of transformer.

(16/16)

⊗TDK

Tra	ansformer for Switchir	ng Regula	ator Spe	ecificatio	on Reque	est Form	ı	Issued on	/	/	
1.	Company name										
	Address										
2.	Department, applicant's name										
					E-mail:						
	Name:										
	TEL:				FAX:						
З.	Circuit system				Prototype No:			_			
4.	Input specifications										
	AC input voltage: Rated(V) to(V)			Operating range:(V) to							
	DC input voltage: Rated	(V) to(V)			Operating range:		(V) to		(V)		
5.	Output voltage/Current/Diode used (diod	de voltage drop)									
	Output specifications	Example	Output1	Output2	Output3	Output4	Output5	Output6	Output7	VCC	
	Power application	Motor									
	Output voltage(V) (Accuracy)	50V (±5V)									
	(t) Minimum	0									
	Minimum Typical ∆T measuring condition Maximum time O Peak time	0.8									
	Maximum time	1A,10sec.									
		2A, 3sec.									
	Primary/Secondary Feedback	Secondary No									
	Rectifier diode	FRD									
	VF(V)	0.1									
	Rectifier diode F.R.D: First Recovery D	iode, S.B.D: Sch	ottky Barrier D	iode							
	Request for connection method	Yes □No (V	Vhen checking	"Yes", please	attach a drawing	g separately.)	 Pin assigr 	nments changes	s 🗌 Possible	e 🗌 Impossible	
6.	Clock frequency (Flexible / Fixed)	fsw	to	(kHz)							
7.	Max. duty or max. ON time	D max.	(%),	T max	(s)						
8.	Input capacitor capacitance		(μF)								
	(If not specified, design will be performed using a										
	Operating temperature range, max. temperature		ambient tempera	ature	_ to (°C)	(°С 🗌 Тур.	🗌 Max.) Am	bient temperatu	ure°C	
10.	Desired core size and outer dimensions		utor dimonoior	a of the transf	ormer L	× 14	,	y H			
44	Core size Safety standard compliance				10L						
	Application for a single item purchase				ase bear in mind	_	_		_	·	
				,)	le borrie by trie	customer.)		
	Insulation type Basic insulation Reinforced insulation Double insulation Other Define Define										
12.	Safety distance (Please enter the distan	ce prescribed by	the company.)	1							
	Primary - secondary:	mm or greater	Primary - pri	imary:		mm or greater	Secondary	- secondary:		_ mm or greater	
	Primary - core: mr	n or greater	Secondary -	core:	mm o	or greater					
13.	Withstand voltage (Please enter the volt	age prescribed b	y the company	r.)							
	Primary - secondary: AC		· ,		,		(V)	, ,			
		(V)			Secondary -	core: AC	(V)	(min)	(mA))	
	Secondary - secondary: AC	(V)	(min)	(mA)							
14.	Please Enter the Power Devices to be L										
	In addition, if there are recommended transformer specifications, etc., presented by the										
	Manufacturer name:				Product No.:	:					
15.	Mass production and prototyping inform	ation					,				
	Final set name: Necessity for local contents Necessary (manufactured by				Mass produc	Mass production requested price/currency:					
	Acceptance conditions of the above price, delivery location (FOB CHN, CIF LA. , DDP Pa				Paris, etc.)						
	Mass production: Mass production qu	antity	p	cs. /M Mass	production loca	ation	N	lass production	start time		
	Prototyping time: ES1	ES2	MP1	M	P2		Арр	proval location _			
16.	Required sample quantity		pcs.		Requested of	delivery time:				_	
17	If there are any other requests (priorities	in the company	size or price	etc.) or alterab	le items, please	provide a desc	cription.				
		company	,	, s, s, anorab			e				
	TDK Corporation Magnetics Busine 13-1, Nihonbashi 1-chome, Chuo-ku To				9. FAX 81-3-5	201-7230					
					2, 170A.01-0-04						